

Novel Brass Capillary Structure for the Dual Readout Calorimeter

Dual-Readout Calorimeter for IDEA R&D Status and Plans



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On behalf of the IDEA detector concept group



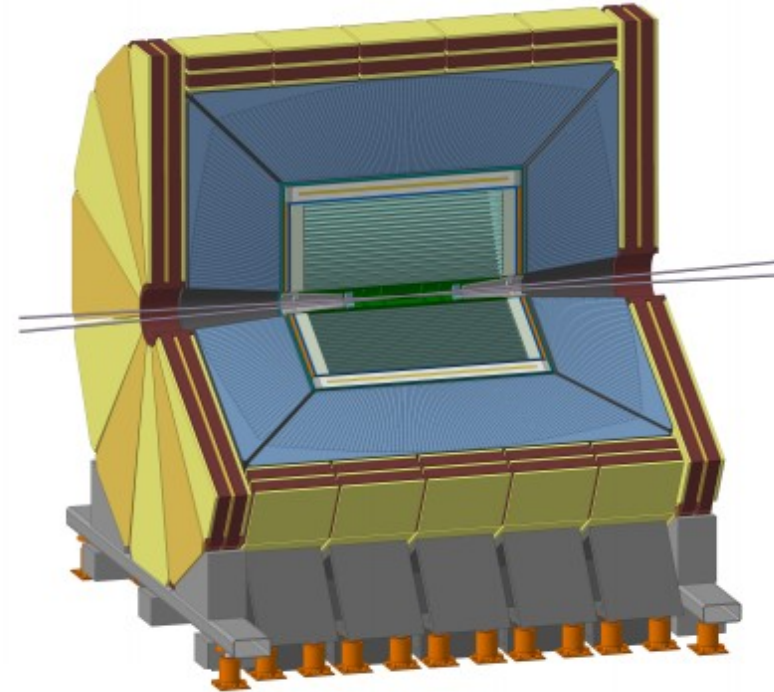
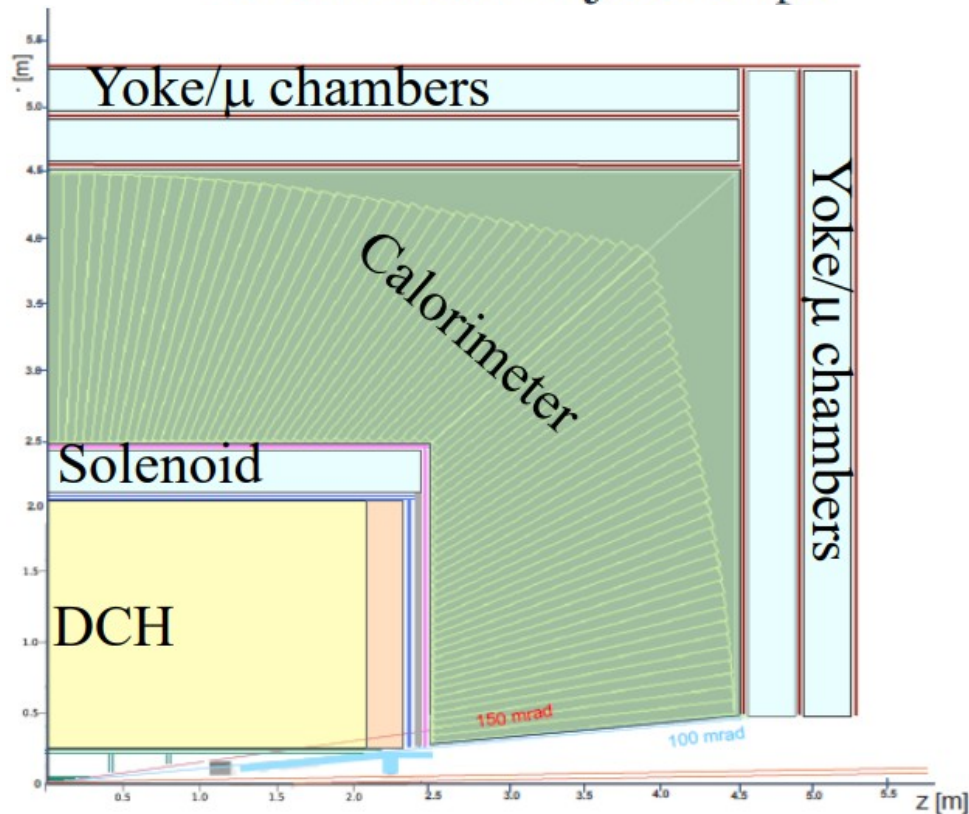
CDSE
Centar za detektore, senzore i elektroniku

The IDEA Detector concept

Vertex: 5 MAPS layers
 $r = 1.7-34 \text{ cm}$

Drift Chamber: 4 m long, $r = 35-200 \text{ cm}$

Outer Silicon Layers: strips



* Iacopo Vivarelli talk at 4th FCC 2020
[The IDEA detector](#)

* Lorenzo Pezzotti talk at 4th FCC 2020
[GEANT4 performance and analysis](#)

Superconducting solenoid coil: 2 T, $r \sim 2.1-2.4 \text{ m}$
 $0.74 X_0, 0.16 \lambda @ 90^\circ$

Preshower: μ -RWELL MPGD

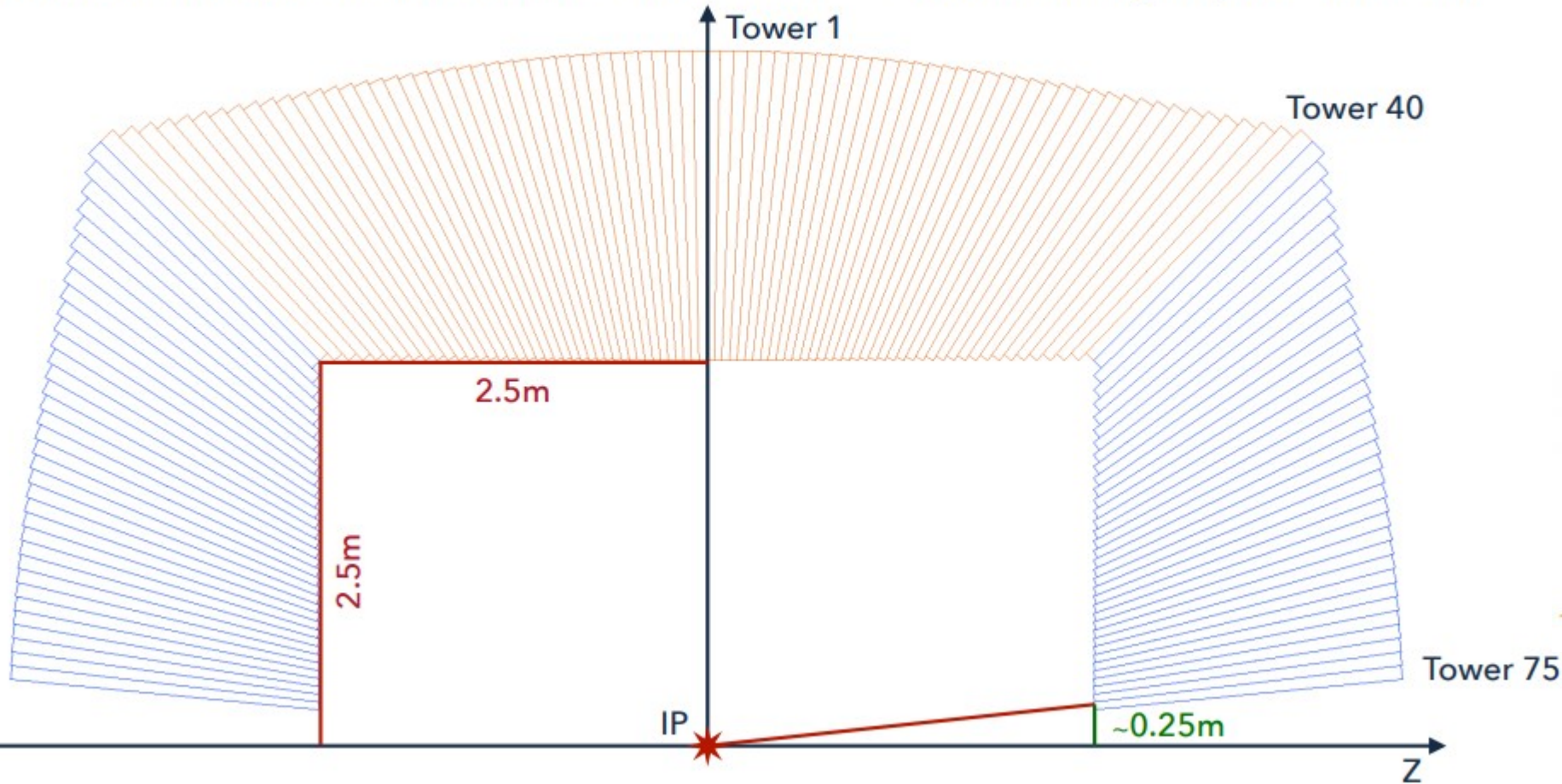
Dual-Readout Calorimeter: 2 m

Yoke + Muon chamber: μ -RWELL MPGD

Design of the fully projective fiber calorimeter

Tower segmentation: $\Delta\theta = 1.125^\circ$, $\Delta\phi = 10.0^\circ$
 Number of towers in barrel: $40 \times 2 \times 36 = 2880$

Number of towers per endcap: $35 \times 36 = 1260$
 Theta coverage up to ~ 0.100 rad



Main objectives of the R&D plan for the next years

- ❖ Construction of an EM-size of a DR Calorimeter and evaluation of its performance
- ❖ Identifying and evaluating solutions at system level – Mechanics, Sensors, Readout scheme, Calibration
- ❖ Proof of concept of the dual-readout technique with respect to hadronic performance

Execution in two steps

- ❖ Short-term plan – Construction and evaluation of a module with EM shower containment ($10 \times 10 \times 100 \text{ cm}^3$) and a high-granularity core ($3.5 \times 3.2 \times 100 \text{ cm}^3$) equipped with SiPMs
- ❖ Mid-term plan - design, construction and evaluation of a scalable system with hadronic shower containment, partially equipped with SiPM for cost/performance optimization

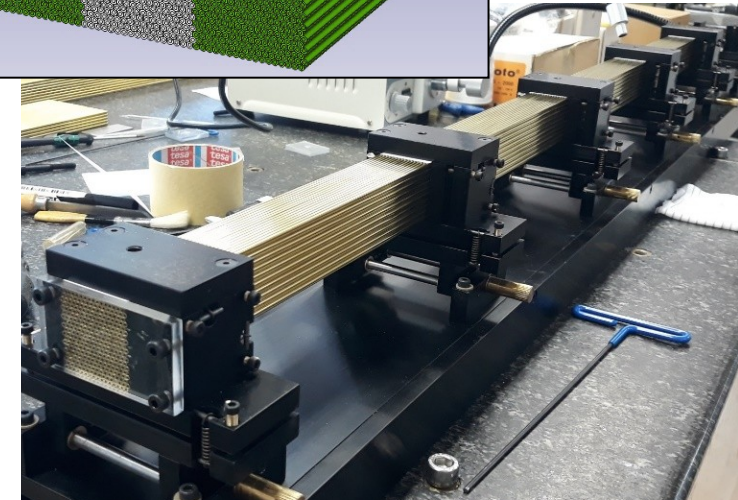
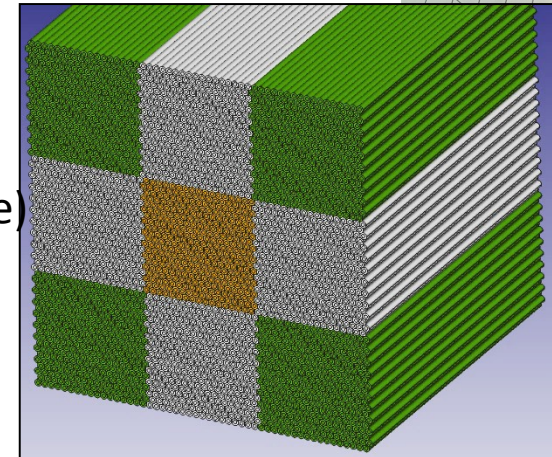
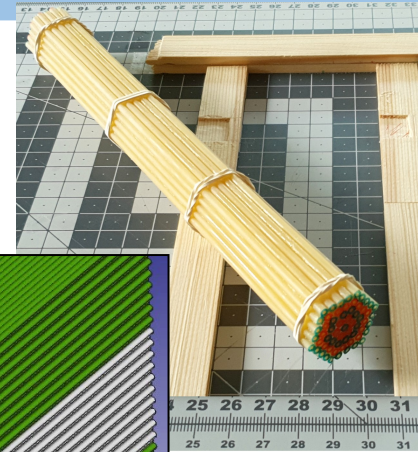
The simulation input is crucial to define the requirements and to guide the R&D process in the correct direction

Design requirements of EM prototype (10 x 10 x 100 cm³)

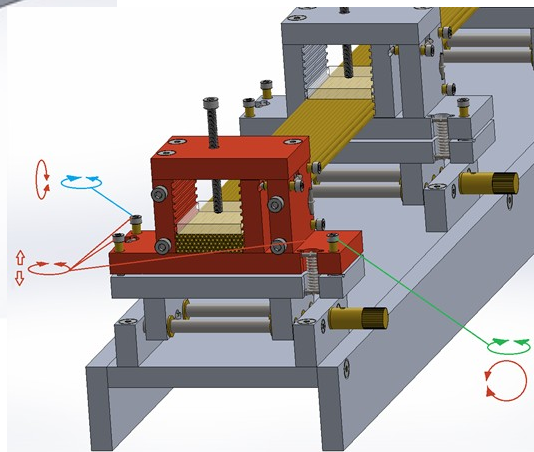
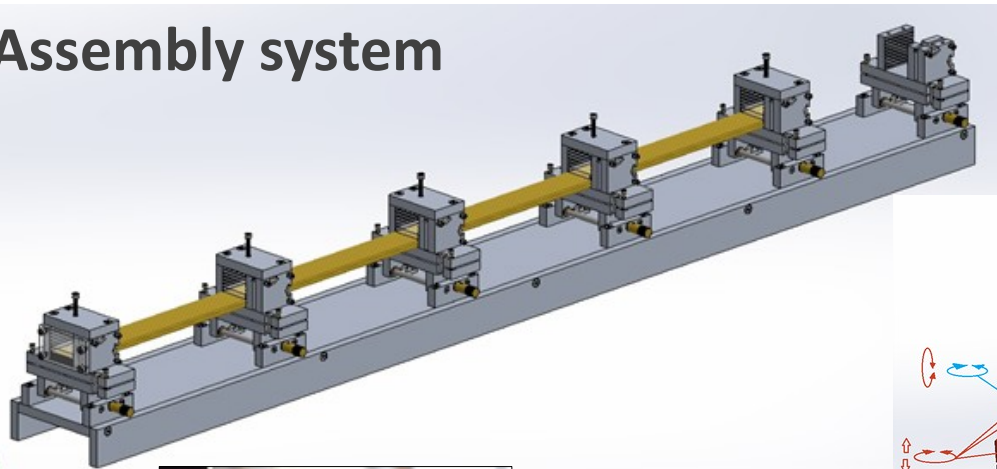
- ❖ Brass Capillaries with Outer diameter 2 mm and Inner diameter 1.1 mm
- ❖ 9 individual modules of 16 x 20 capillaries (160 Č & 160 Sc per module)
- ❖ Each capillary of the central module to be equipped with a SiPM (320 in total)
- ❖ The rests of the surrounding modules to be equipped with PMTs (2 per module)

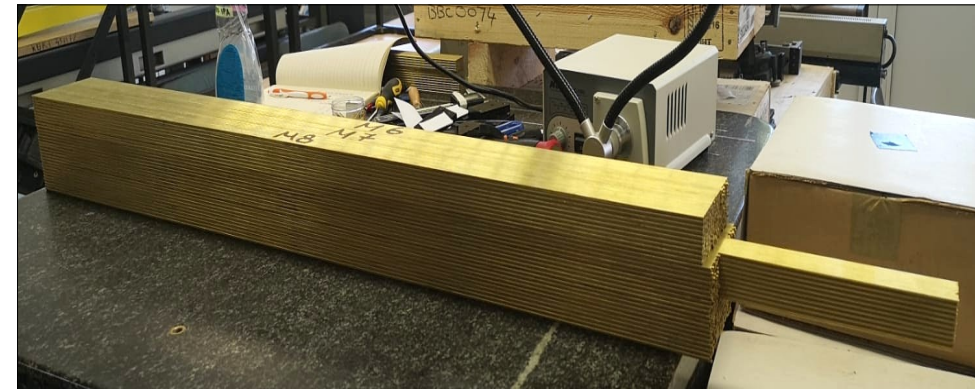
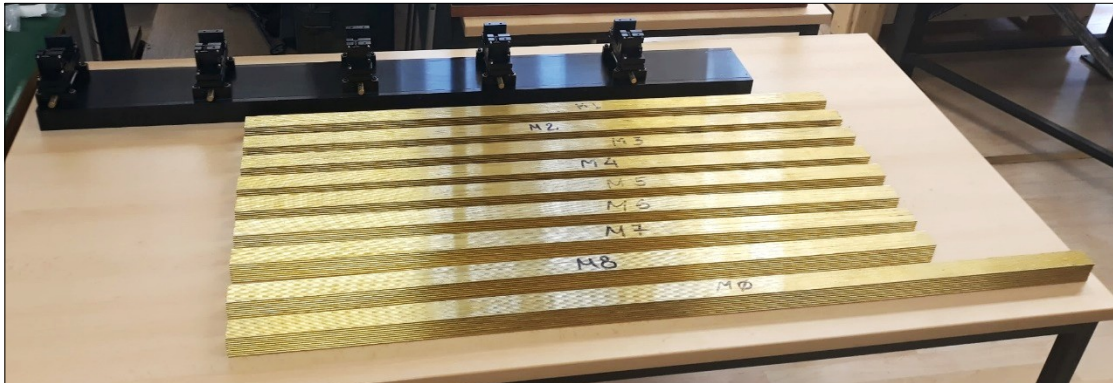
“Off the Shelf” capillaries

- ❖ Produced by Albion Alloys within the specifications OD 2.0 (+ 0.1 / - 0.0) mm, ID 1.1 (+ 0.1 / - 0.0) mm
- ❖ The requirement of the ID comes from the outer diameter of the fibers, while the OD can be tuned



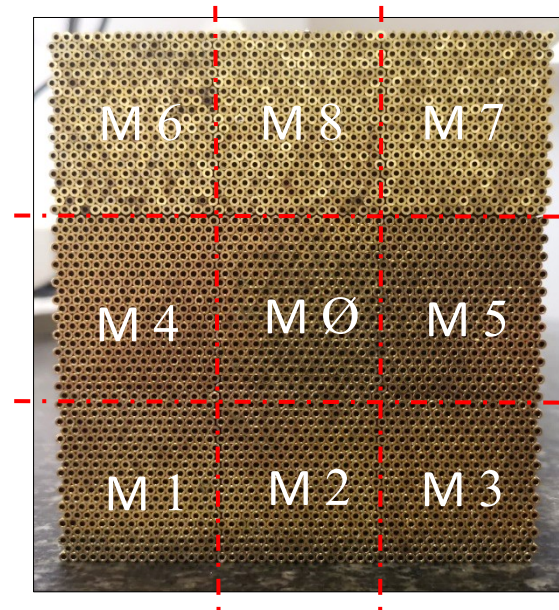
Assembly system



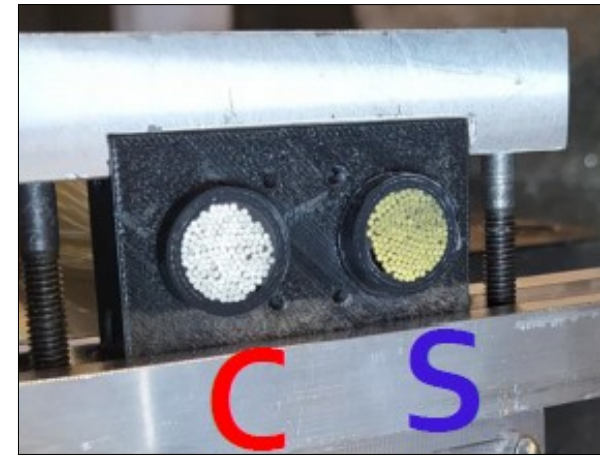
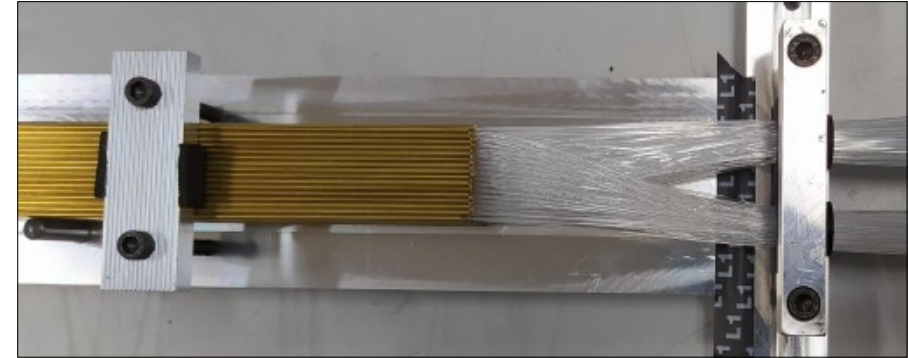
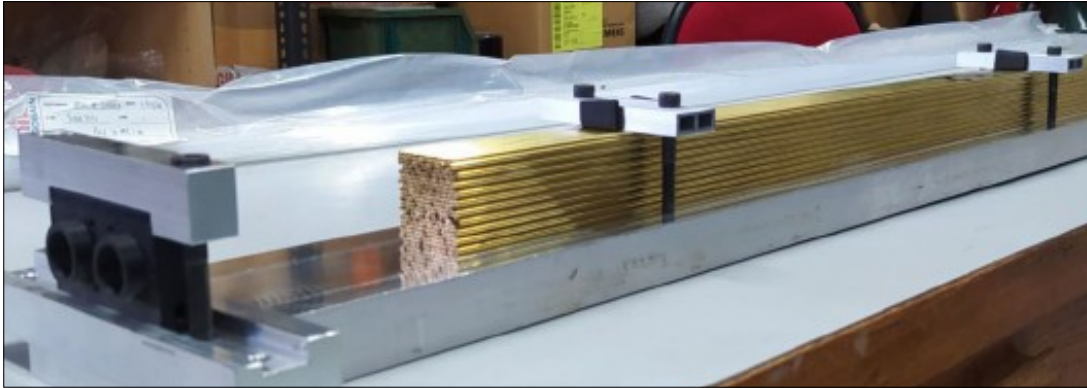


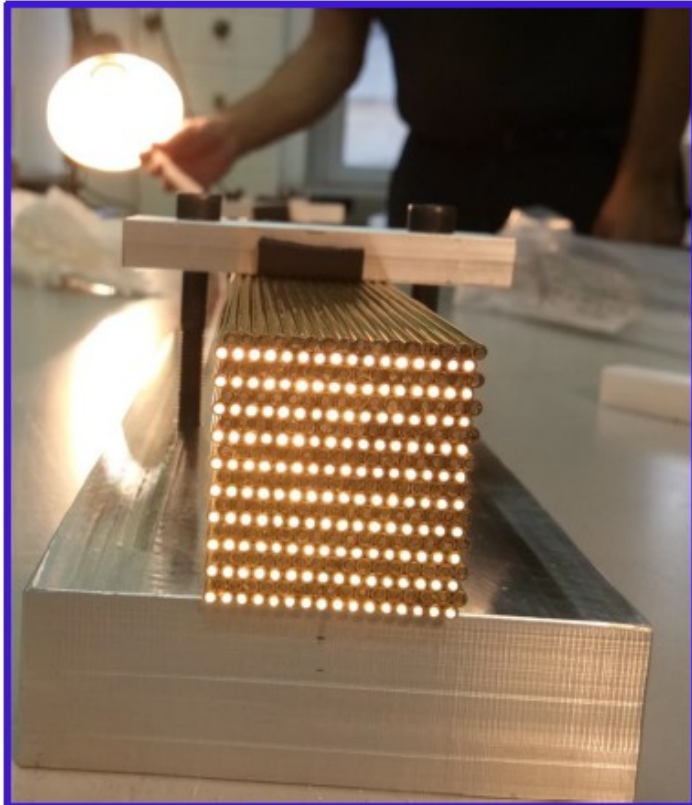
EM tower prototype - Structure

- ❖ Time to produce a single module is ≈ 1.5 day (including epoxy curing time)
- ❖ The modules nicely fit close to each other
- ❖ The width and the height of the modules have a std of $\sim 80 \mu\text{m}$ with a maximum difference $< 200 \mu\text{m}$

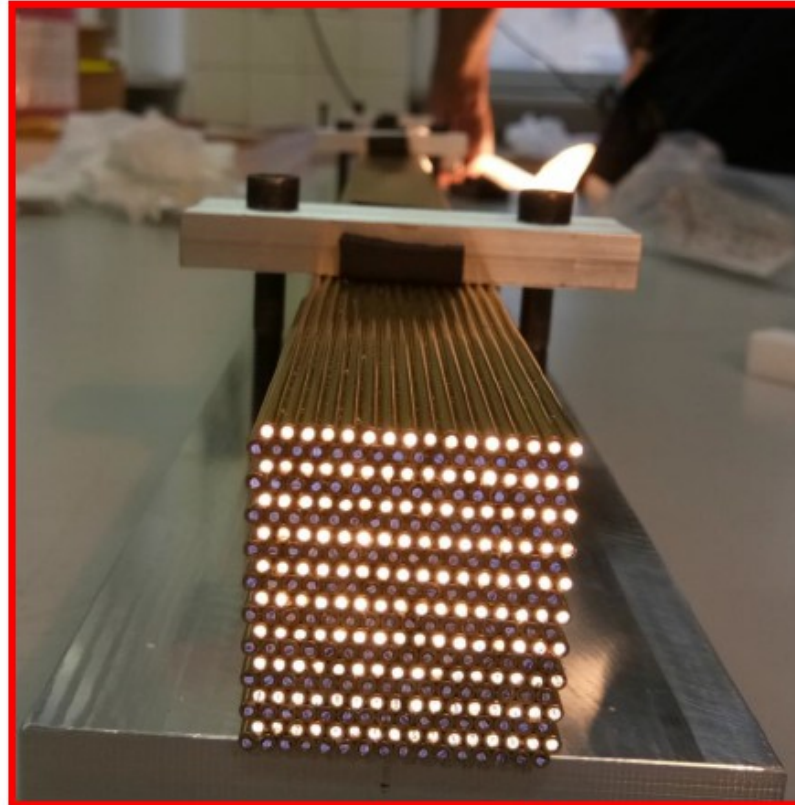


From idea to prototype for IDEA





Scintillation fibers



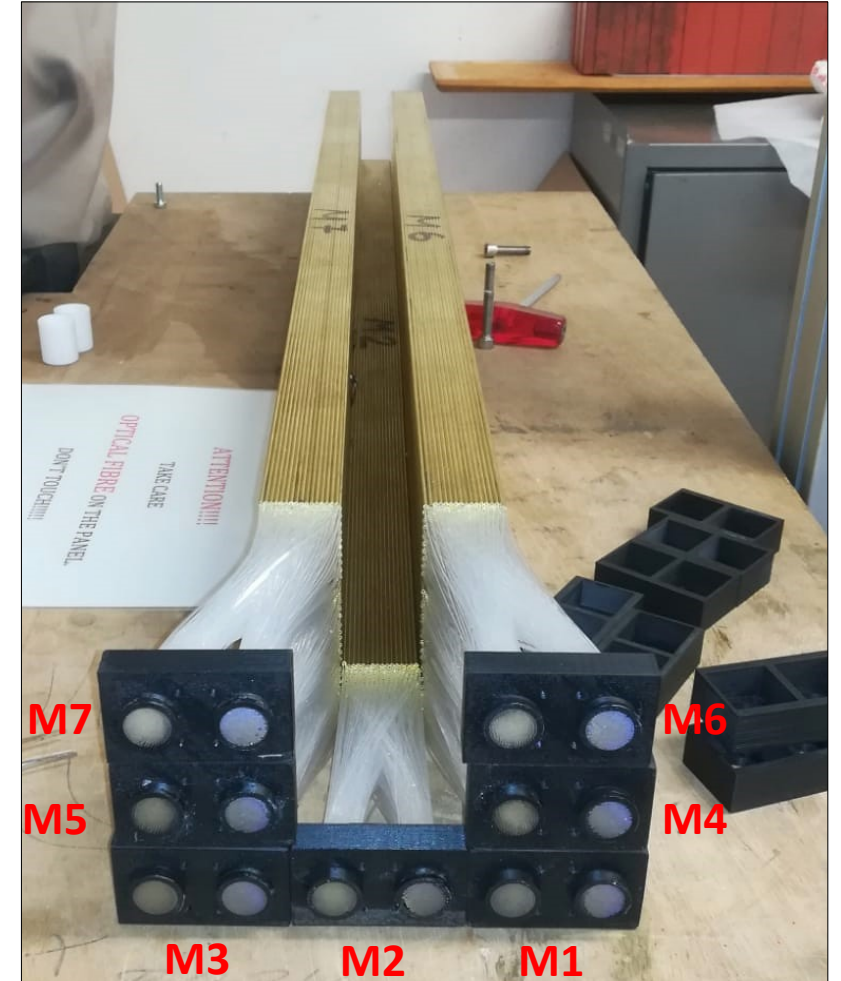
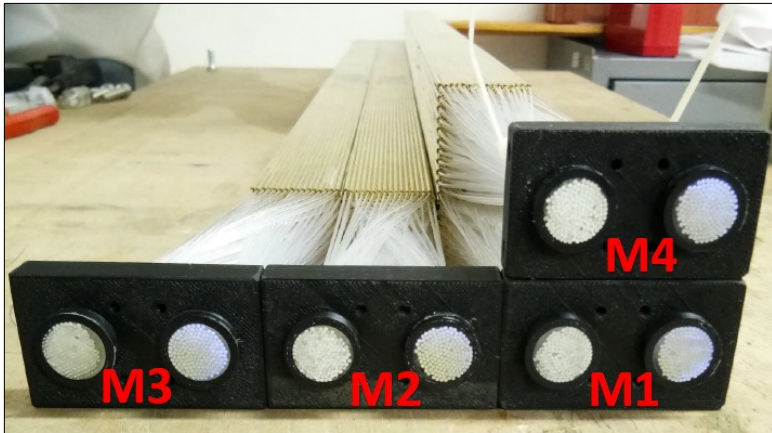
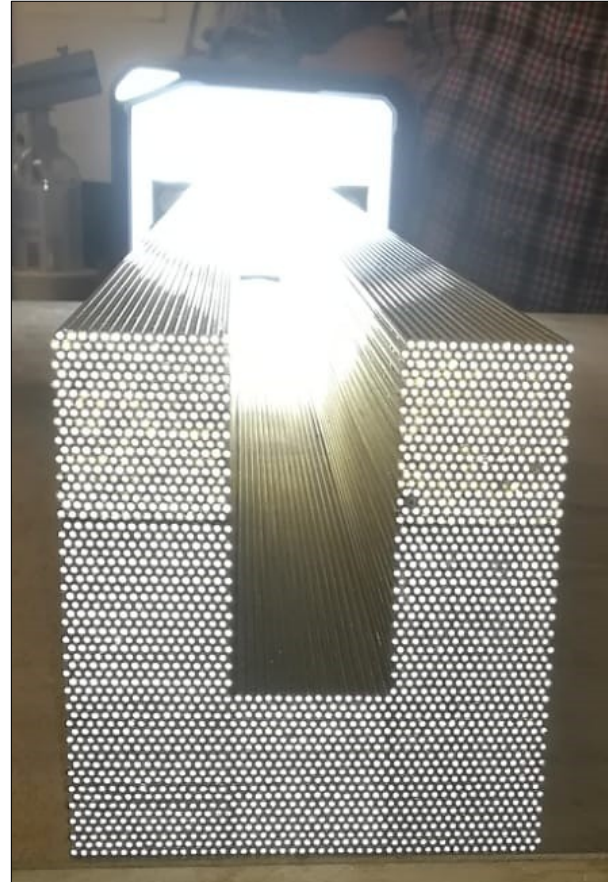
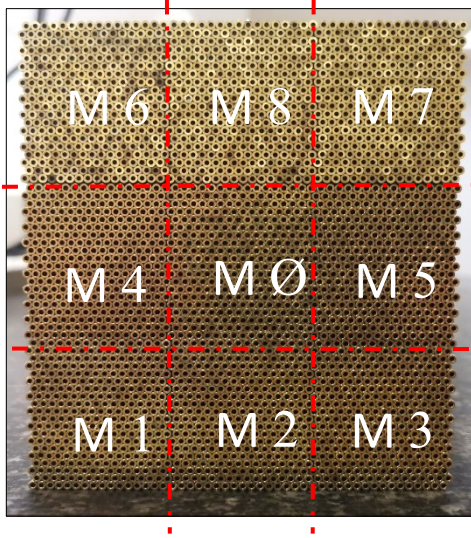
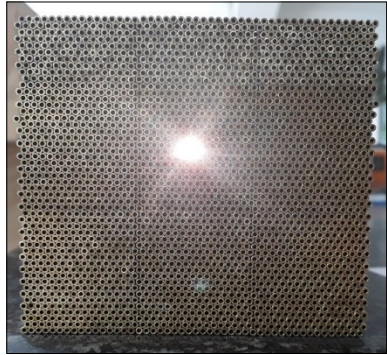
Cherenkov fibers

EM tower prototype – Fiber insertion

- ❖ Time to insert and mount 160 Č & 160 Sc fibers into single module -> 3-4 h
- ❖ Time for epoxy application -> 1 h
- ❖ Time for epoxy curing -> 24 h
- ❖ Time for milling -> 1 h

Total time ~ 1.5 days

Fibers illuminated from rear end

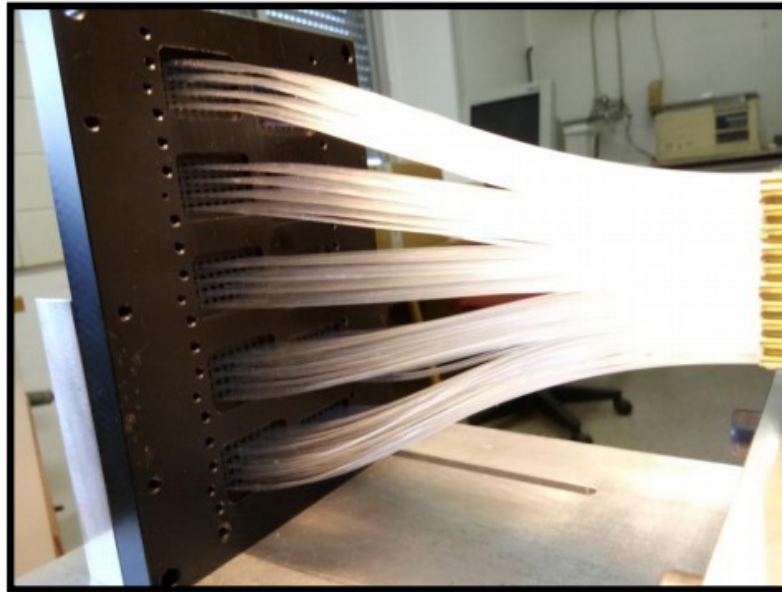


Fiber grouping for PMTs

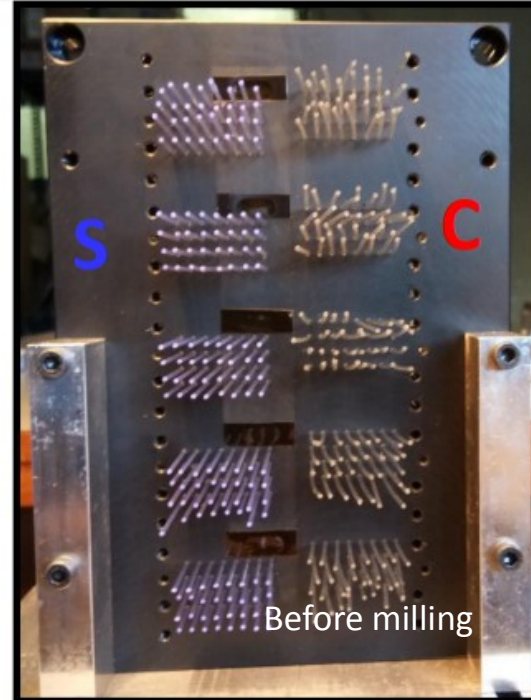
Central tower loaded with fibers



MO



Optical collector



Before milling

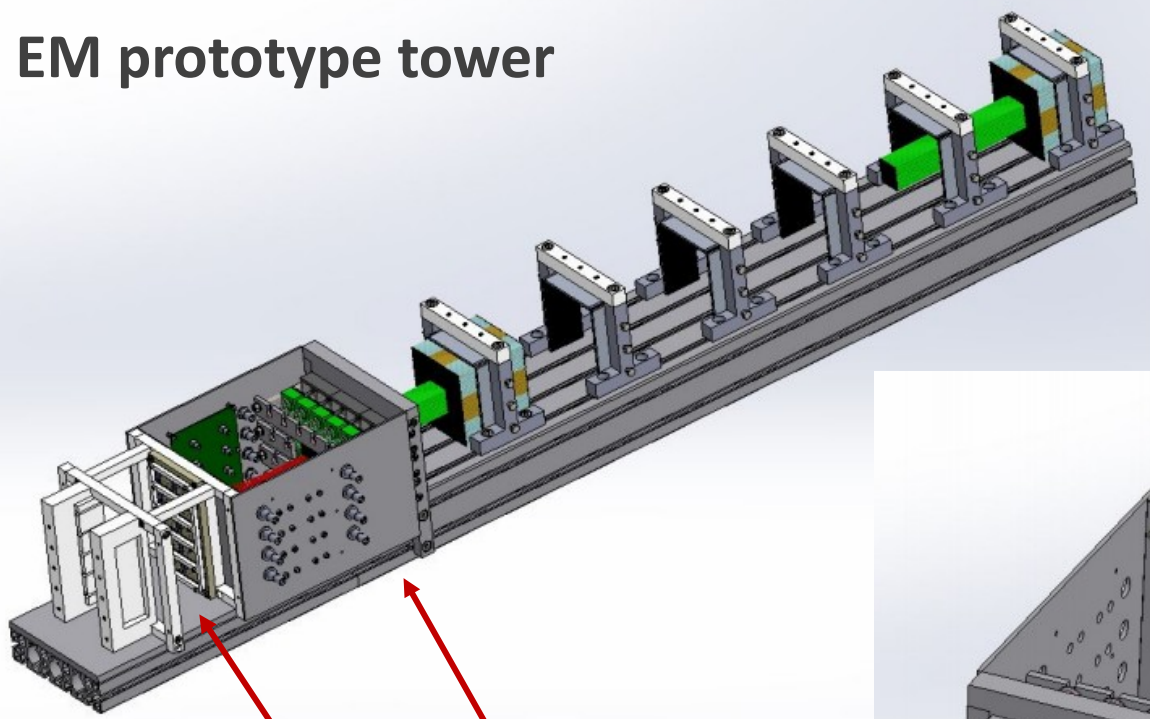


After milling



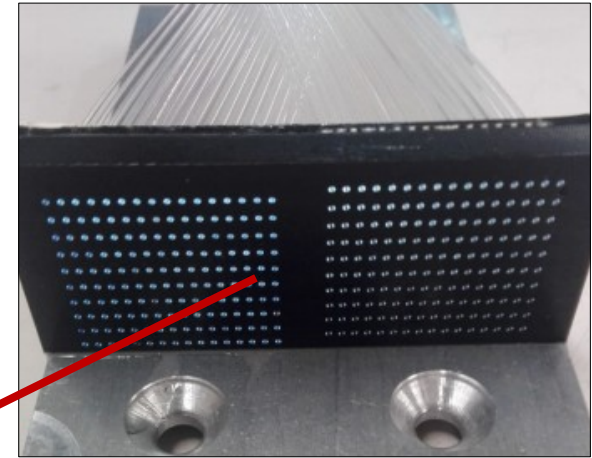
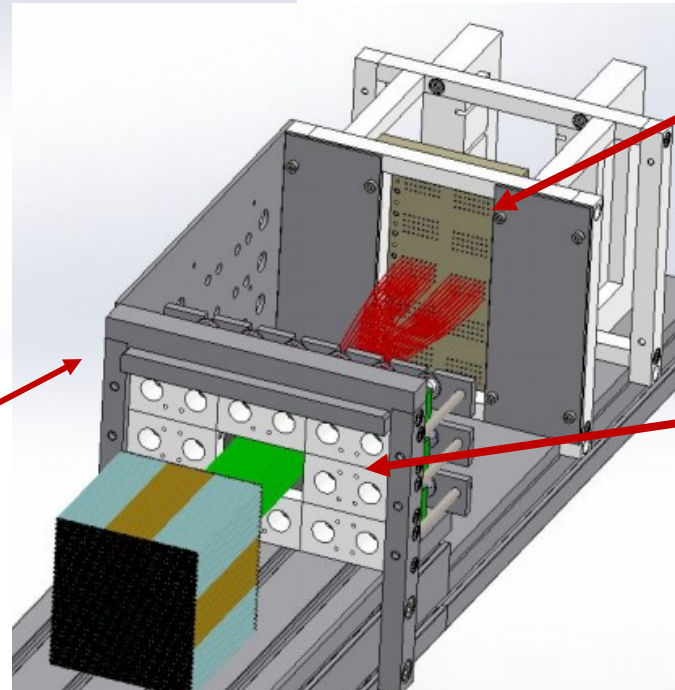
Fiber grouping for SiPMs

EM prototype tower

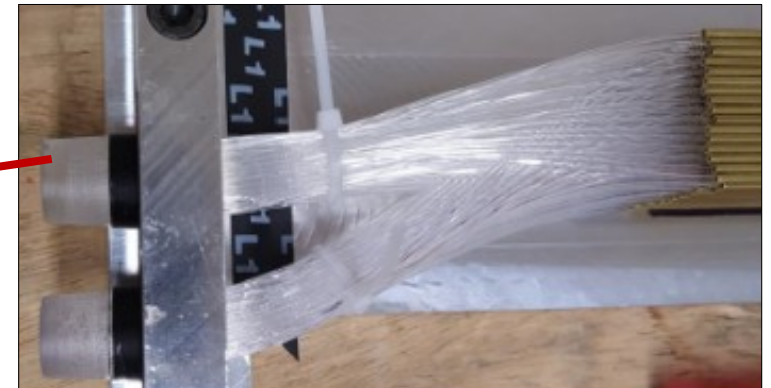


Readout box and patch-panel for SiPMs

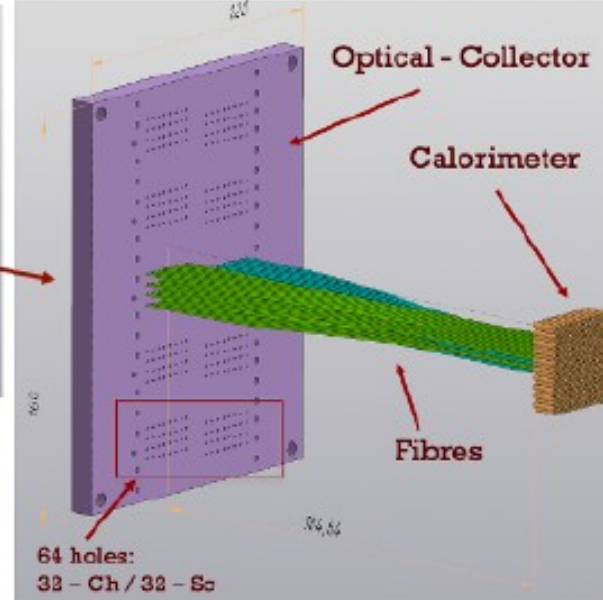
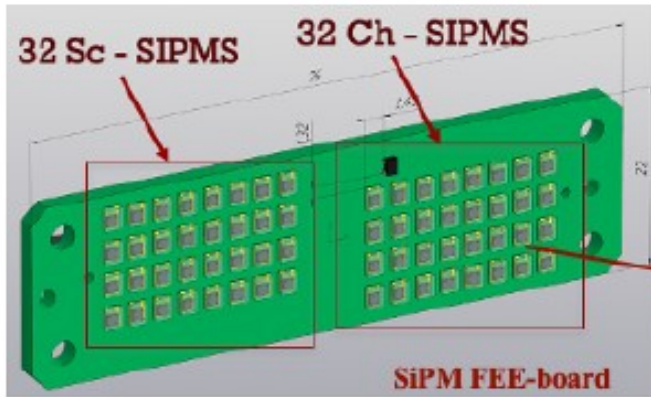
Readout box and patch-panel for PMTs



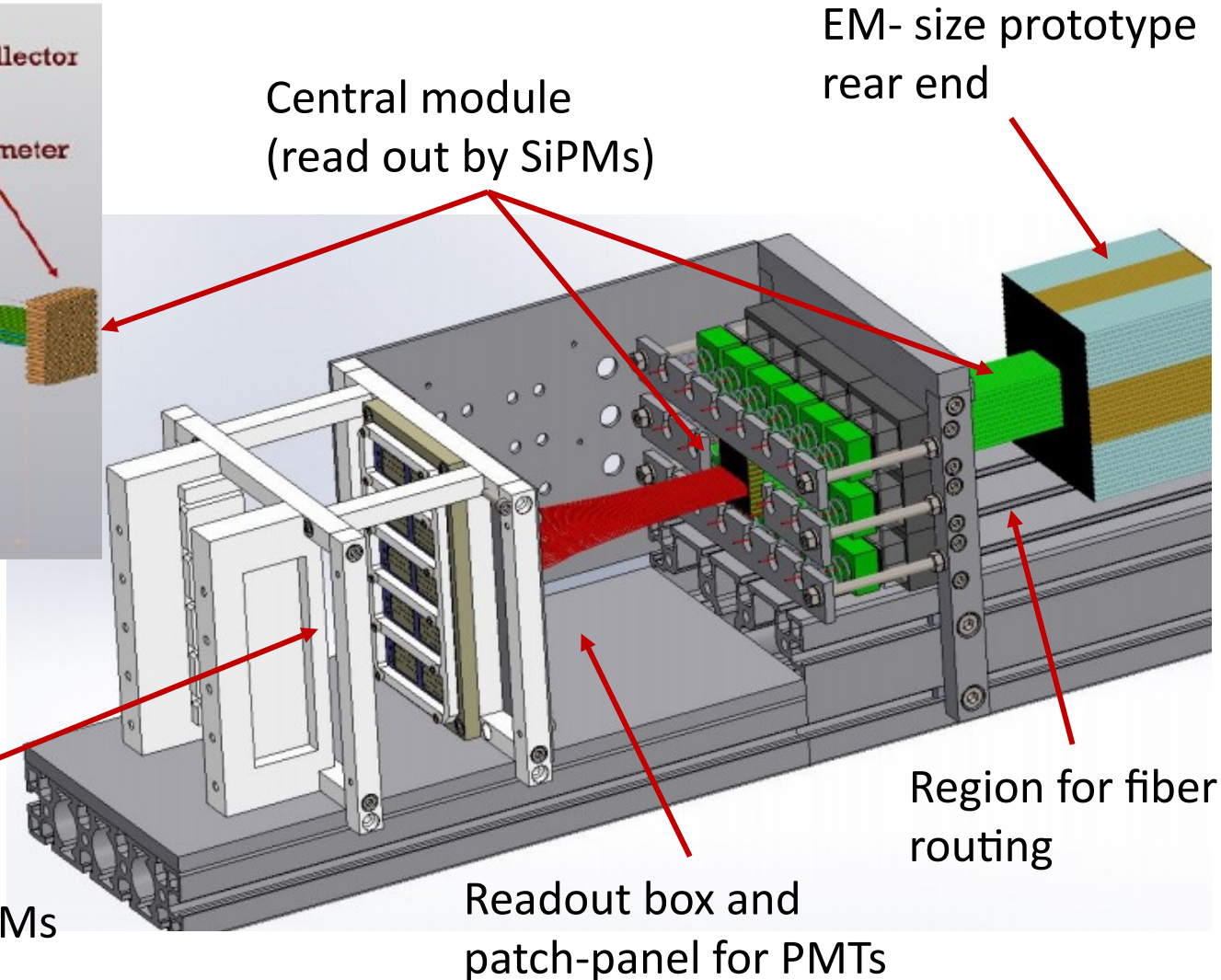
Fiber grouping for SiPMs



Fiber grouping for PMTs

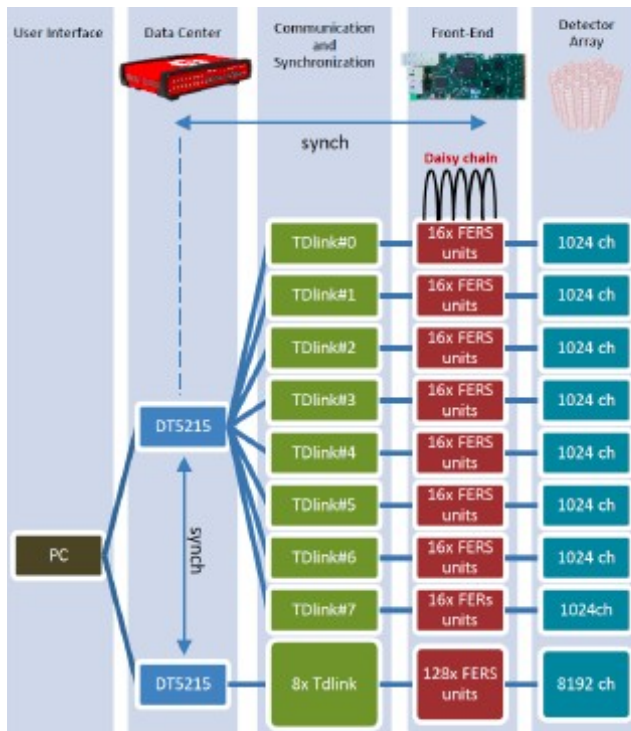


S14160-1315PS		
Effective Area	1.3x1.3	mm ²
Cell pitch	15	μm
Number of cells	7296	
Geometrical factor	49	%
V _{bd}	38+3	V
Gain	3.6*10 ⁵	
PDE	32	%
Xtalk	<1	%
DCR (Typical)	120	kHz

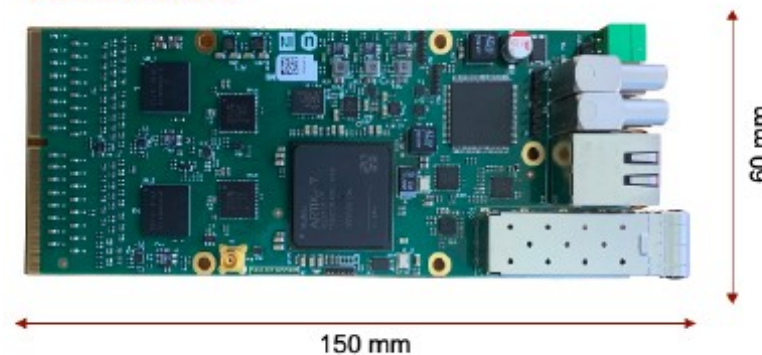


Readout scheme for EM prototype (10 x 10 x 100 cm³)

- ❖ The readout of the PMTs will be based on Caen QDC (V862AC) and TDC (V775N) modules
- ❖ The readout of the highly granular module (320 SiPMs) will be based on the Caen FERS system (5200) using 5 readout boards (A5202)

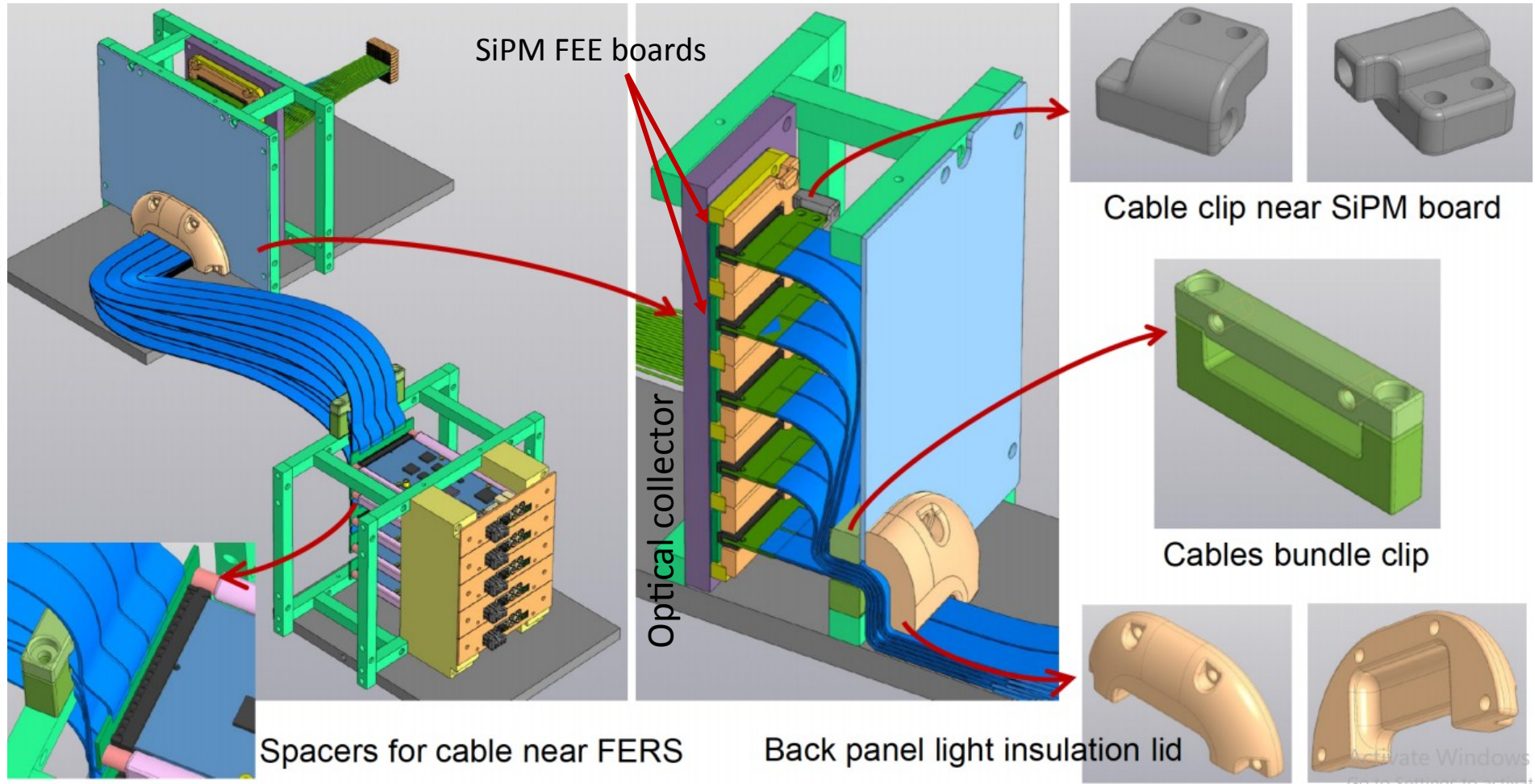
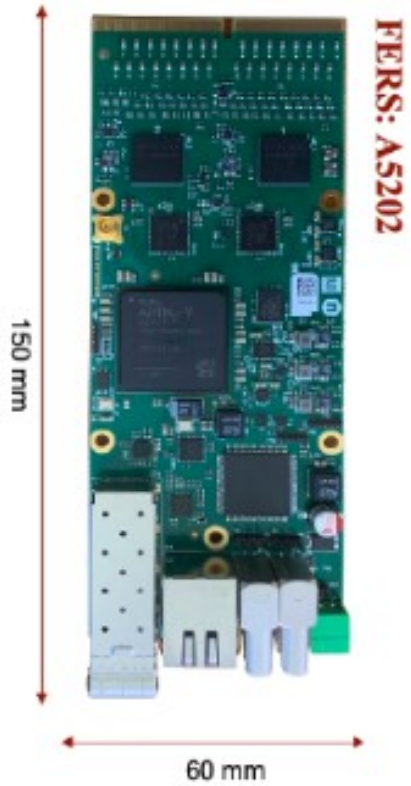


FERS: A5202



- Two Citiroc1A for reading out up to 64 SiPMs
- One (20 – 85V) HV power supply with temperature compensation
- Two 13-bit ADCs to measure the charge in all channels
- Timing measured with 64 TDCs implemented on FPGA (time resolution \approx 200 ps)
- Optical link interface for readout (6.25 Gbit/s)

Readout box and patch-panel for SiPMs for EM prototype (10 x 10 x 100 cm³)



Status of the EM-size DR prototype (10 x 10 x 100 cm³)

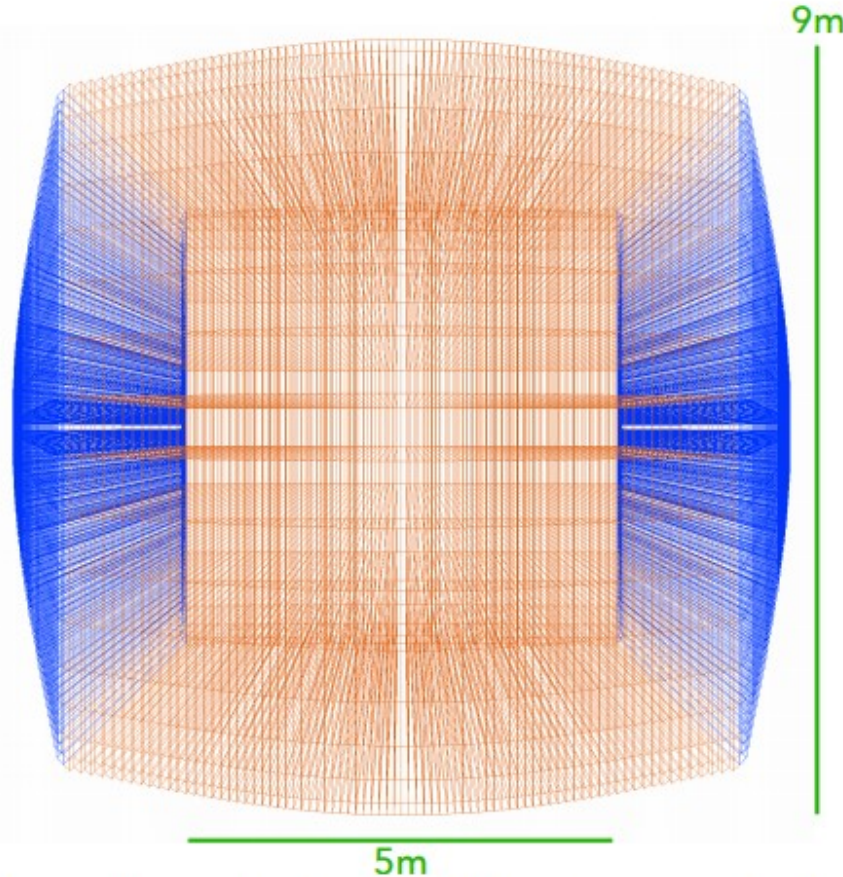
- ❖ The absorber of all the modules has been assembled
- ❖ All fibers have been inserted
- ❖ PMT have been tested and verified
- ❖ Frontend boards testing is on going at Pavia
- ❖ FERS system are ongoing testing and verification
- ❖ System commissioning expected by the end of January 2021

- ❖ Beam time at DESY is scheduled for the last two weeks of February 2021 – probably postponed until Summer due to travel restrictions

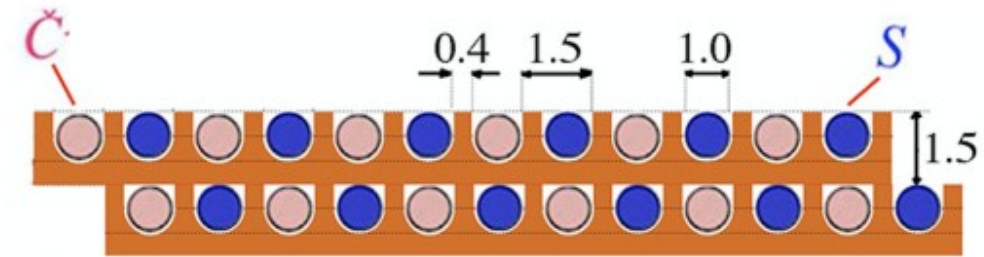
Even if there are alternatives under study, the presented concept could be considered almost ready for large production

Design of the fully projective fiber calorimeter

Barrel: Inner length: 5m
 Outer diameter: 9 m @ 90°
 2 m long copper based towers
 36 rotation around z axis



About 130×10^6 fibers considered.



Each fiber is coupled to a dedicated SiPM, to achieve:

- Excellent spatial resolution
- Excellent angular resolution
- Excellent shower shape sensitivity for PID.

If not stated otherwise, all results in the following are obtained with the Geant4 toolkit.

Features

- Jet energy resolution of 3-4% for jets of 100 GeV, good particle ID capability ($\epsilon(e) \sim 99\%$, $\sim 0.2\%$ π^- mis-ID) and electromagnetic energy resolution of $\approx 11 - 13\% / \sqrt{E} \oplus 1\%$... in a single calorimeter calibrated at the electromagnetic scale
- Excellent 2D spatial resolution by reading out each fiber with a dedicated SiPM.

Concept: Do not reach $h/e=1$ by construction, but measure the electromagnetic fraction in each event.

Cherenkov signal

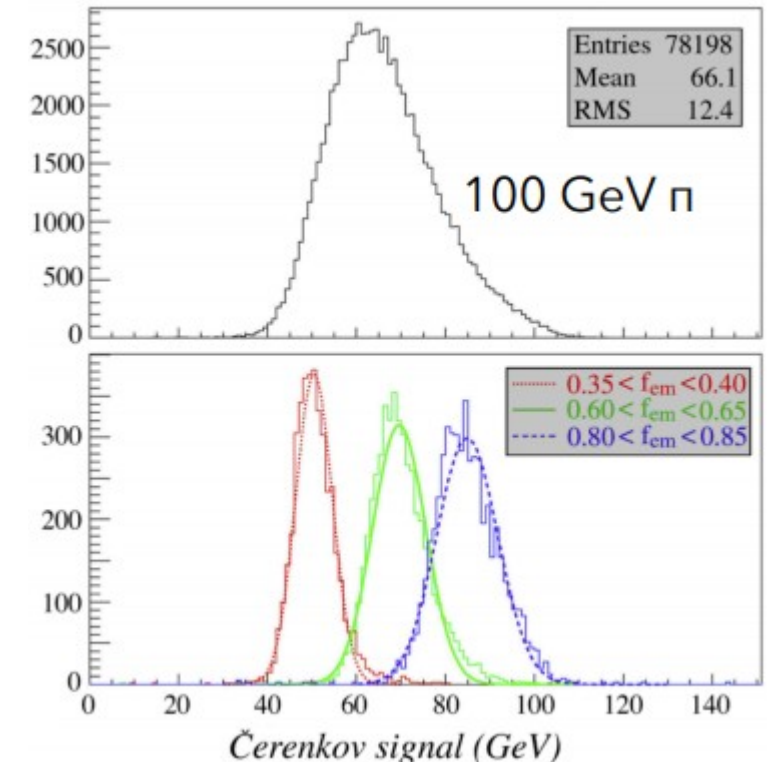
$$C = E \left[f_{em} + \left(\frac{h}{e} \right)_c (1 - f_{em}) \right]$$

Scintillation signal

$$S = E \left[f_{em} + \left(\frac{h}{e} \right)_s (1 - f_{em}) \right]$$

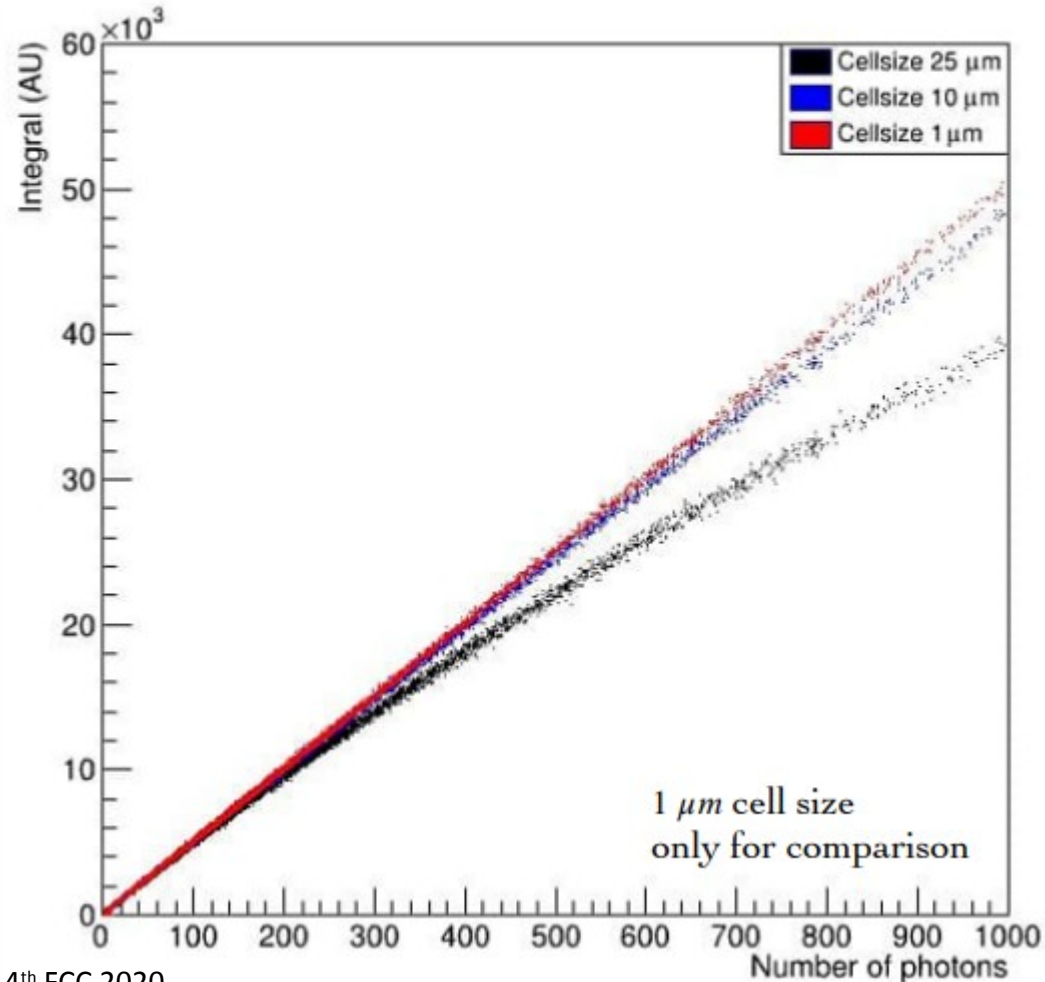
The best estimate of the energy lost is given by

$$E = \frac{S - \chi C}{1 - \chi} \quad \chi = \frac{1 - (h/e)_s}{1 - (h/e)_c}$$

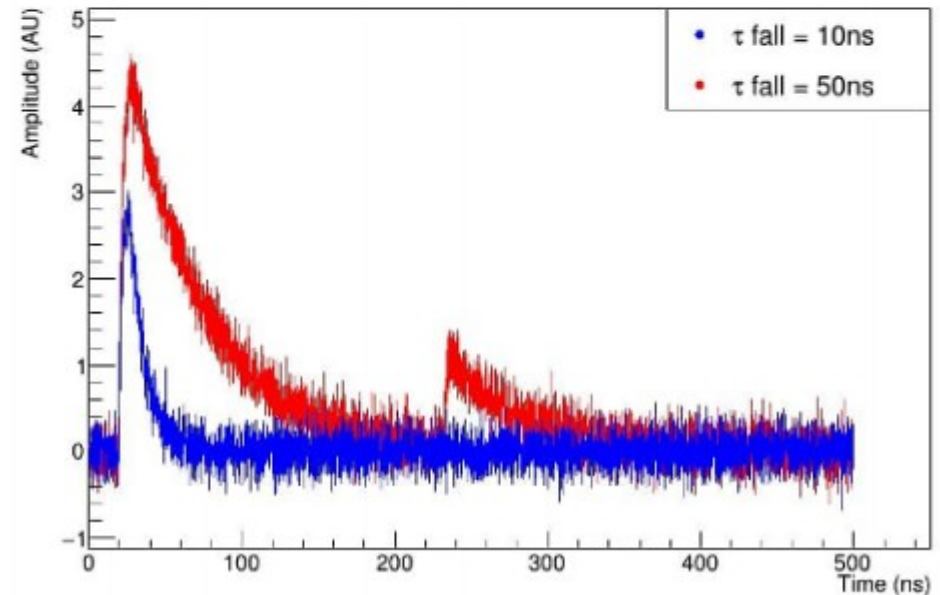


Data from RD52 Collaboration

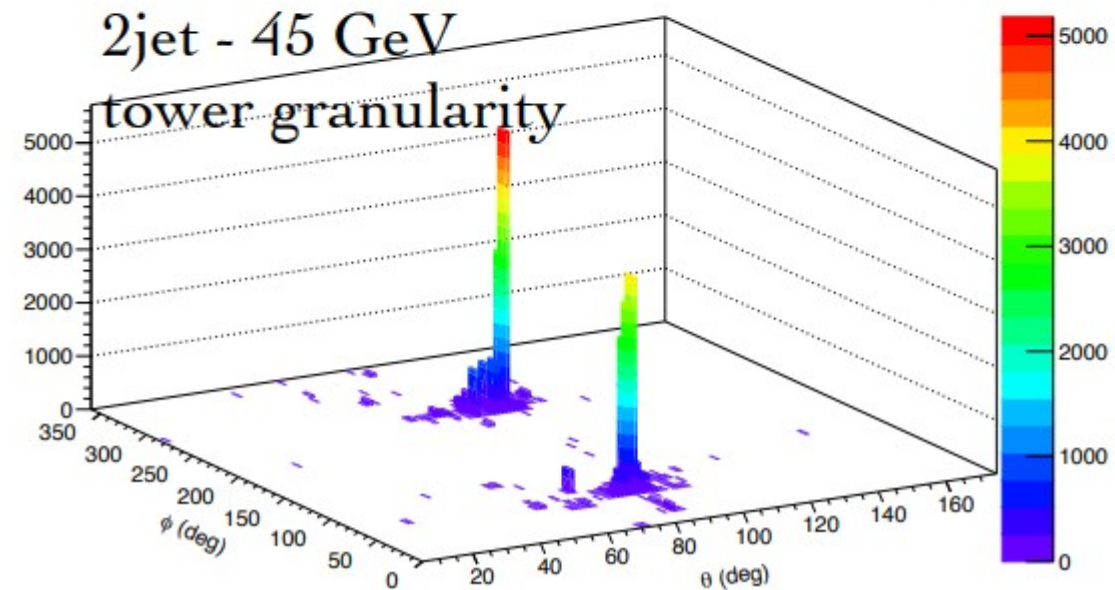
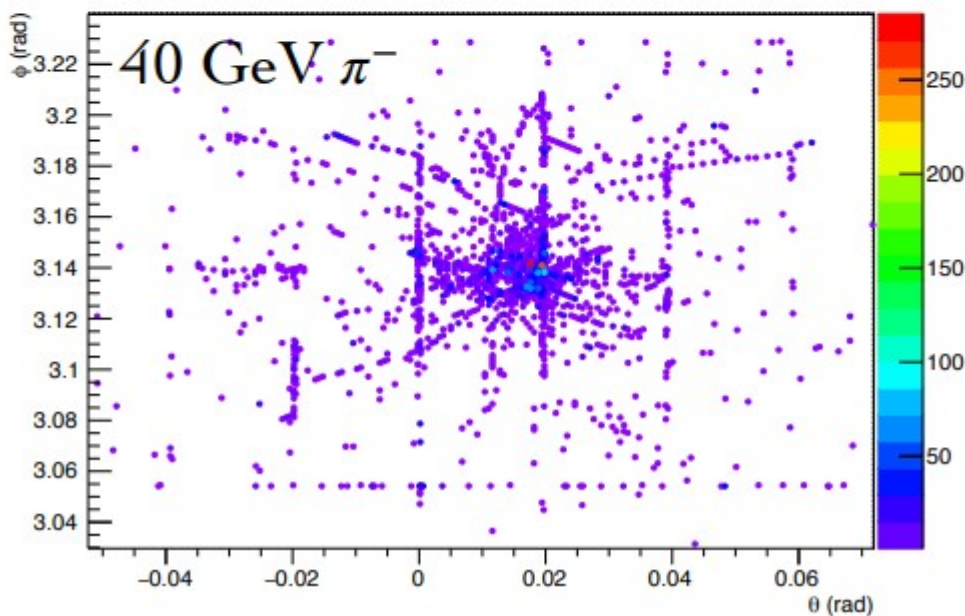
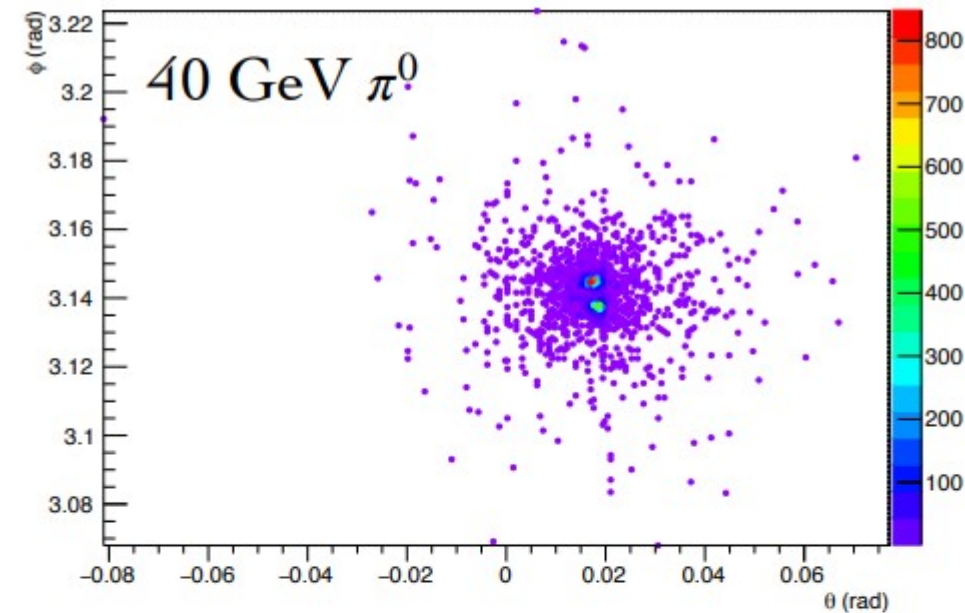
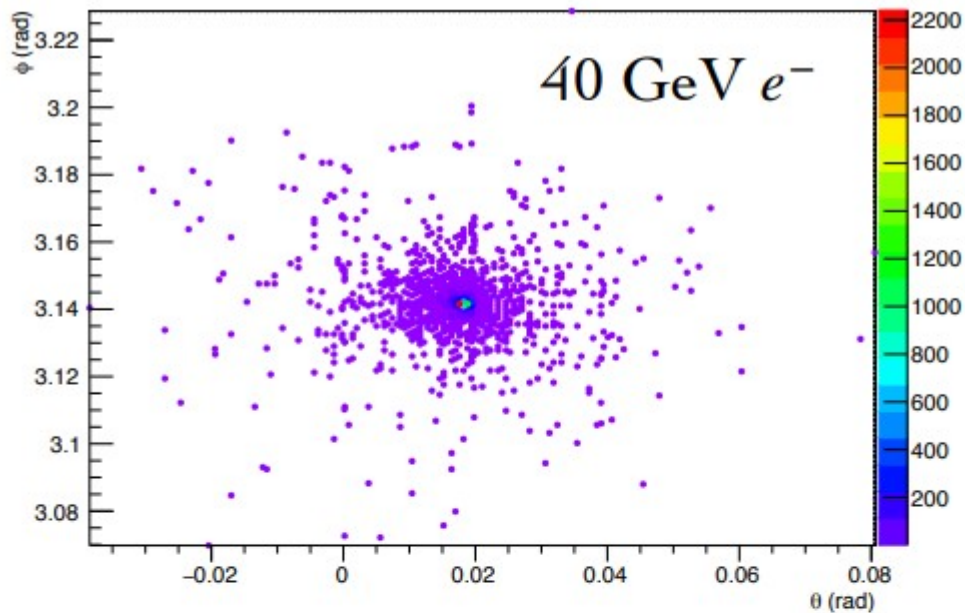
A dedicated SiPM digitization code was developed. Optical photons are tracked with Geant4 till the light sensors. The digitization provides signal time of arrival, peaking time, time over threshold, charge integral, as well as the digitized waveform.



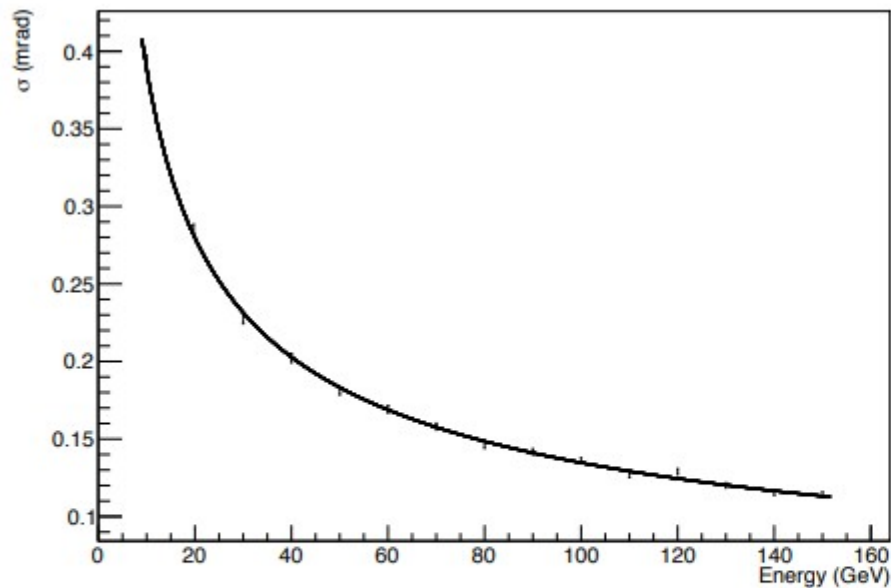
Negligible occupancy saturation effect is predicted for a cell size of 10 μm , considering 1 \times 1 mm^2 SiPMs.



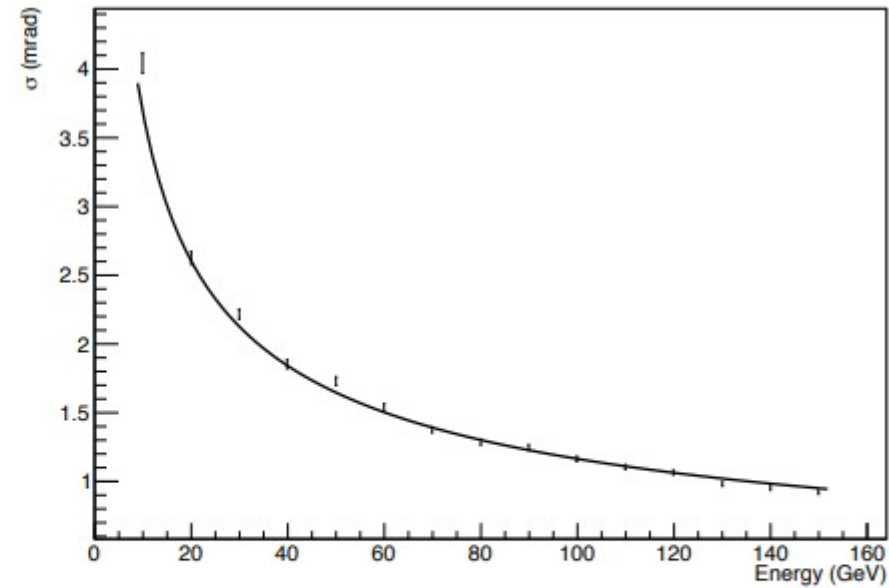
Event displays (scintillating p.e.)



An excellent angular/position resolution is obtained by calculating the energy weighted barycenter. An example for the θ angle (mrad) combining the two signals:



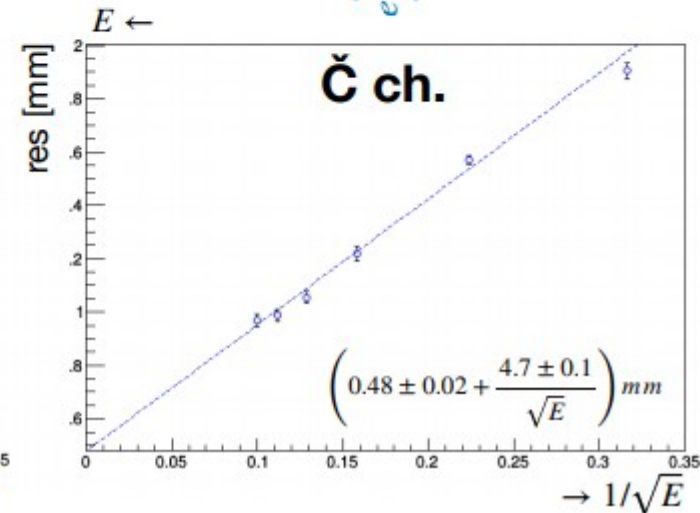
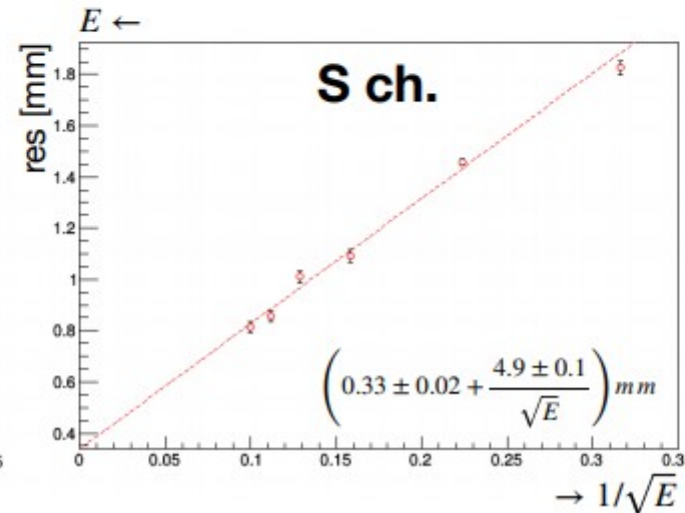
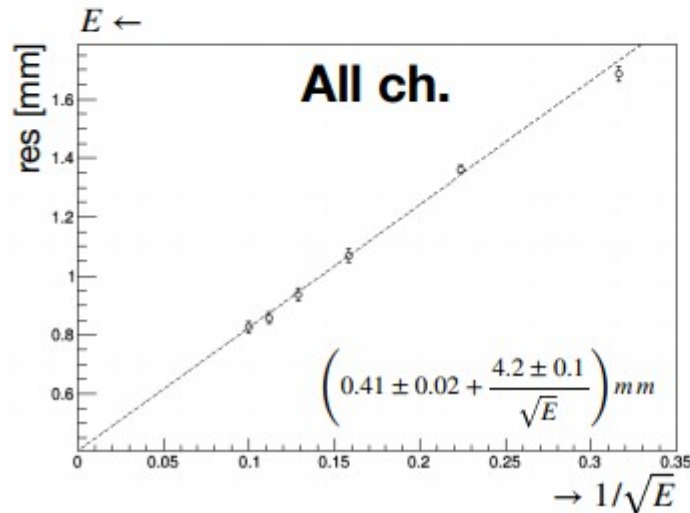
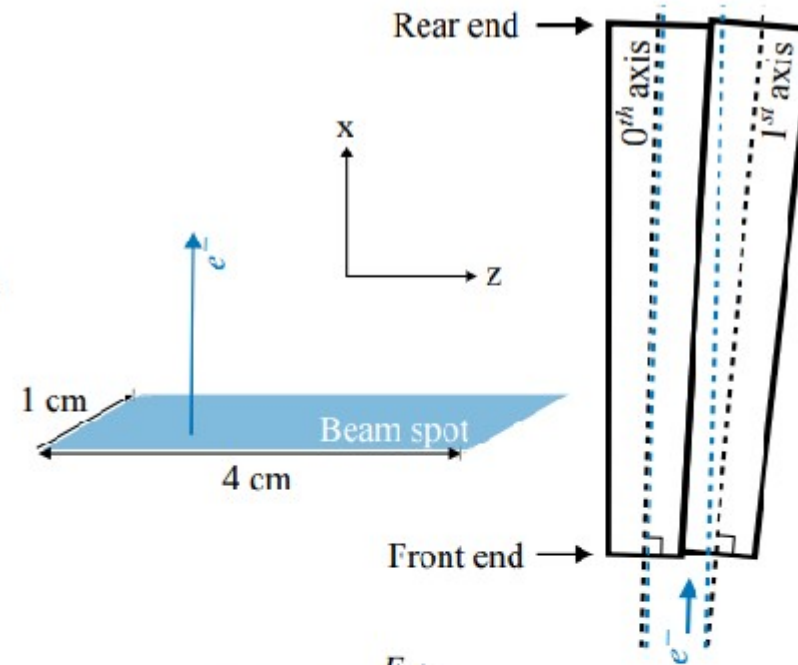
$$e^- : \sigma(\text{mrad}) = \frac{1.17}{\sqrt{E \text{ (GeV)}}} + 0.017$$



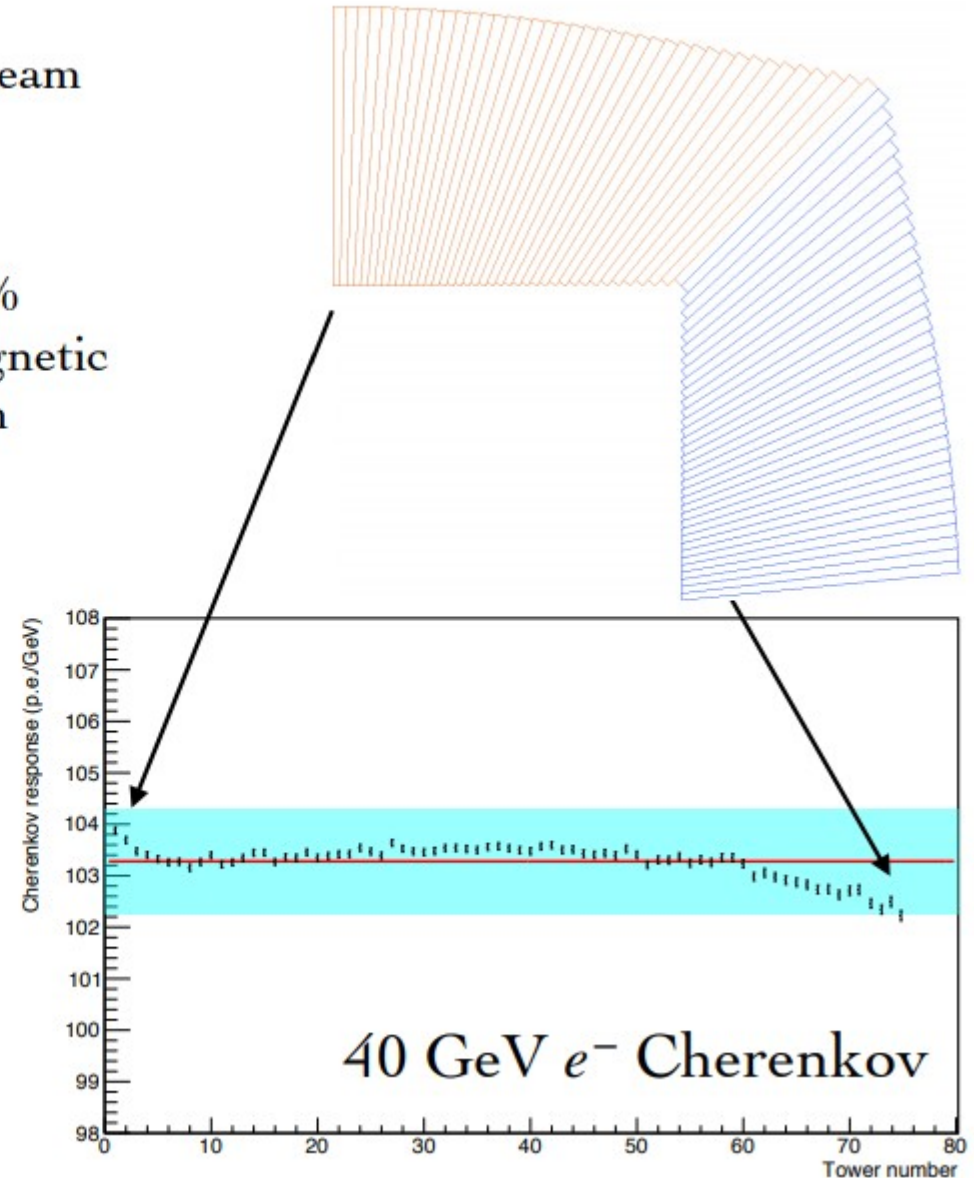
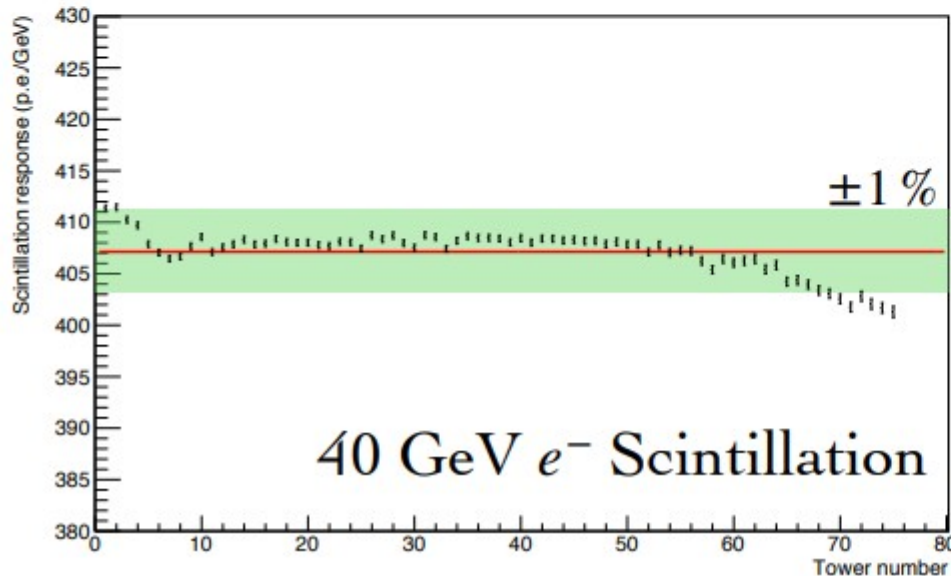
$$\pi^- : \sigma(\text{mrad}) = \frac{11.6}{\sqrt{E \text{ (GeV)}}}$$

Similar results obtained for the φ angle.

- Tested by e^- beams of 6 different energies
 - 10, 20, 40, 60, 80 and 100 GeV
- Position reconstructed by center of gravity of energies and compared with generated position
 - $\vec{x}_{reco} = \frac{\sum_i E_i \times \vec{x}_i}{\sum_i E_i}, i : \#SiPM$
- Preliminary position resolution:
 - $4.2 \text{ mm}/\sqrt{E} + 0.4 \text{ mm}$

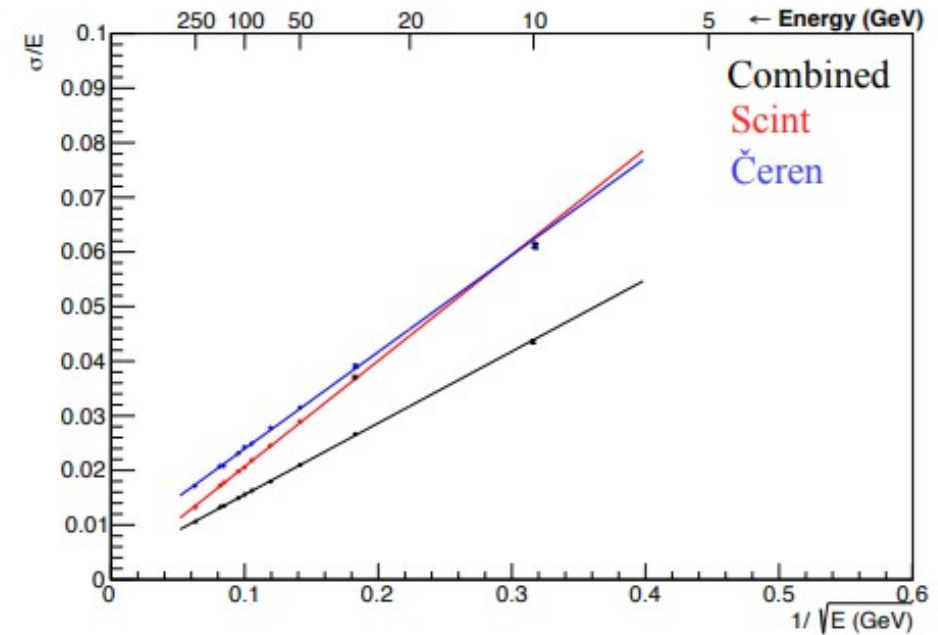
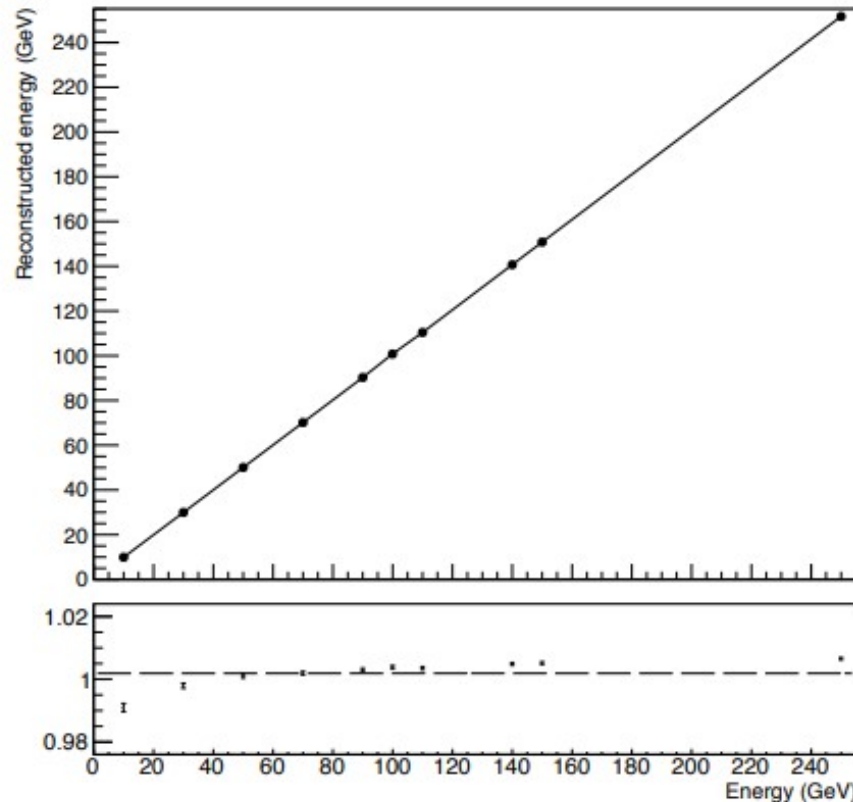


- The simulation light yield is tuned on test-beam results obtained using SiPM equipped prototypes.
- The tower-based geometry can achieve a 1% uniform response (p.e./GeV) for electromagnetic showers. Huge benefit to extract calibration constants.



- An energy resolution for electromagnetic showers competitive with other sampling calorimeters was found:

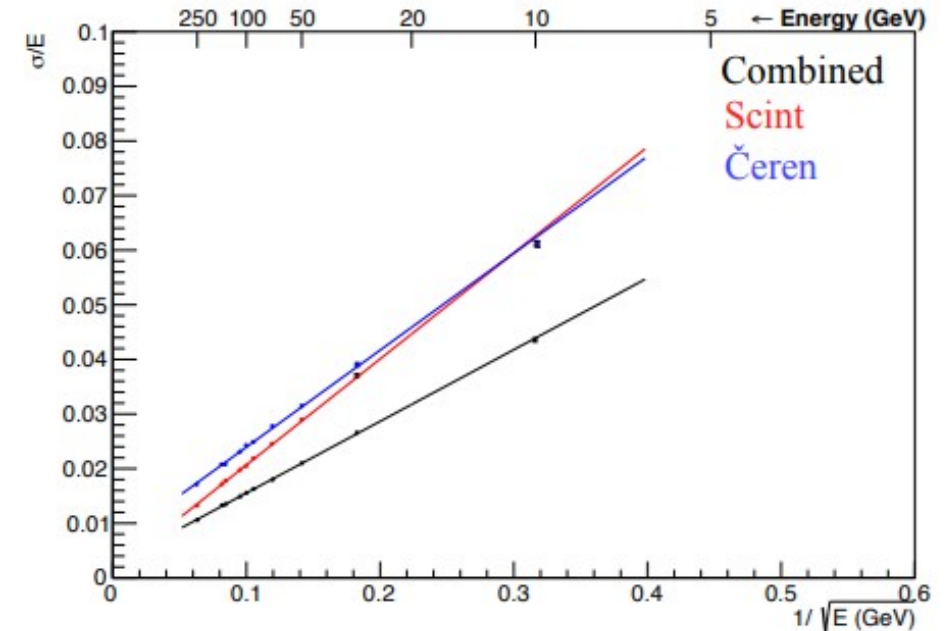
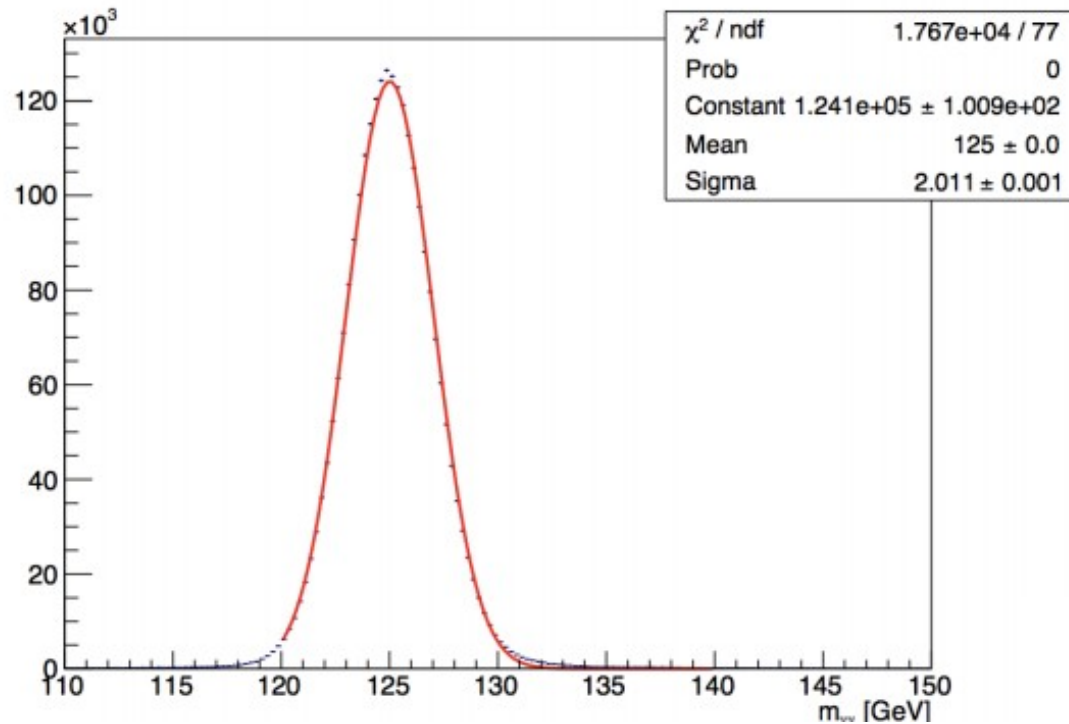
$$\frac{\sigma}{E} = \frac{13\%}{\sqrt{E \text{ (GeV)}}} + 0.2\%$$



- Providing an energy linearity of 1% and a uniform reconstructed energy of 0.5% over the whole detector physics acceptance.

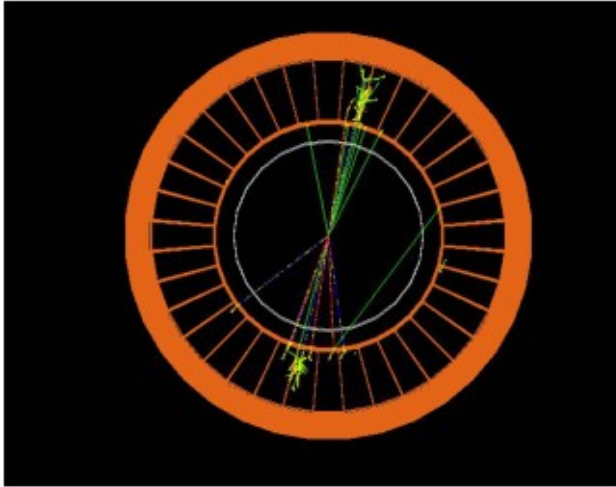
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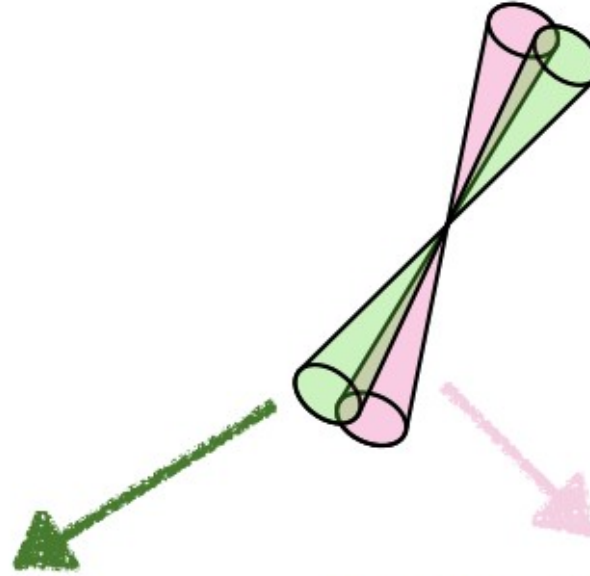


- $e^+e^- \rightarrow ZH \rightarrow \nu\nu\gamma\gamma$:
Higgs invariant mass reconstructed with a resolution of $\sigma = 2.011$ GeV out of the box.

GEANT4 event display

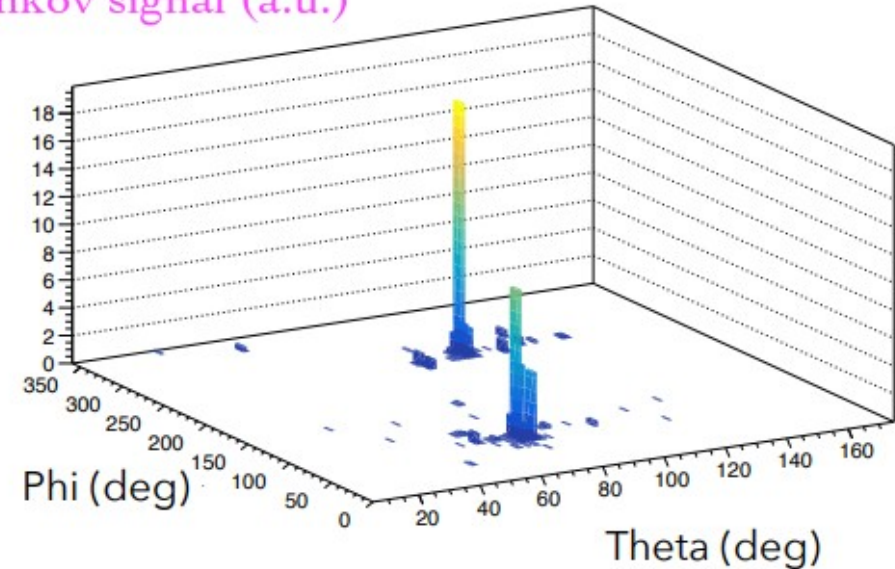
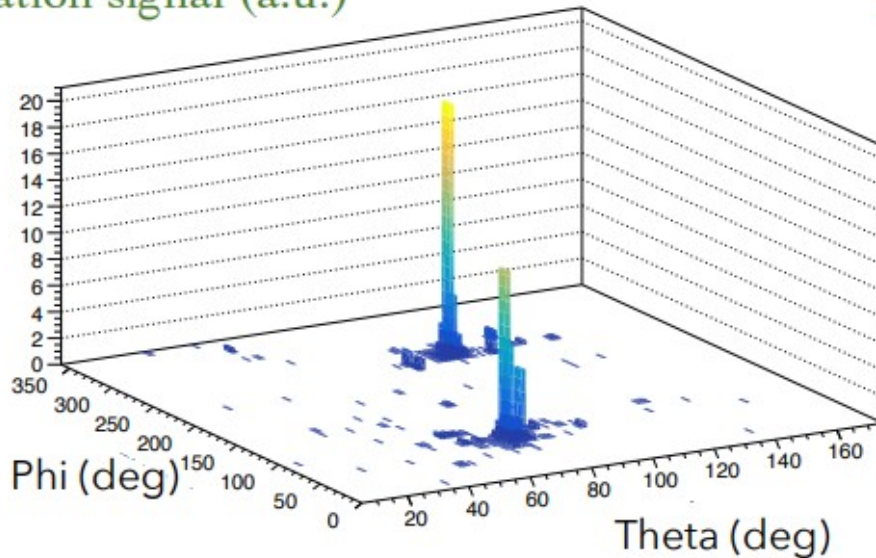


Scintillation signal (a.u.)



We perform a clustering on the two signals simultaneously, using the (FASTJET) Durham kt algorithm. The scintillation and Cherenkov components of the two jets are later extracted.

Cherenkov signal (a.u.)



Two strategies are used to reconstruct jet energies out of the scintillation and Cherenkov components.

Calo only:

after the calibration at the em scale,

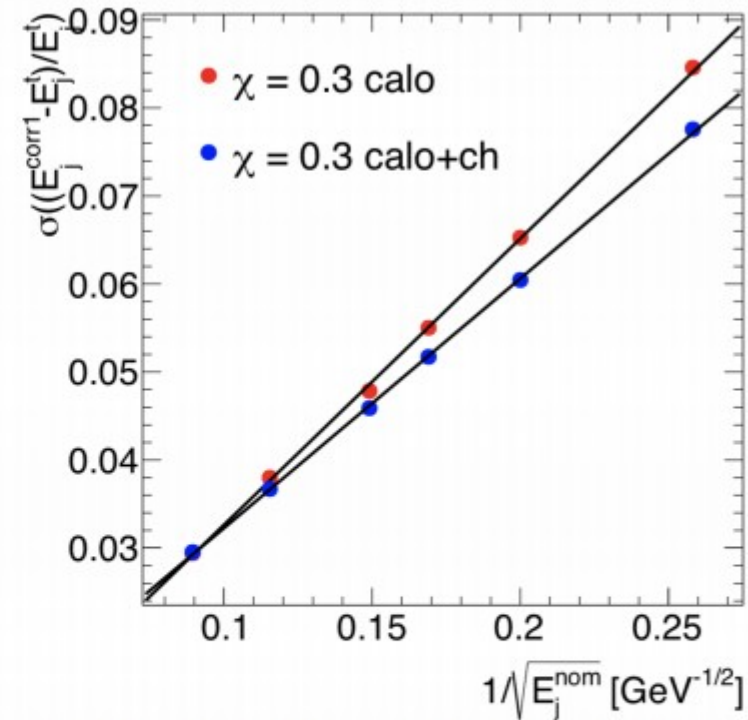
$$E_j^r = \frac{E_j^s - \chi E_j^C}{1 - \chi}$$

Calo + charged:

after the calibration at the em scale,

$$E_j^{r*} = E_j^{ch} + E_j^s - \frac{E_j^s E_j^{ch}}{E_j^r},$$

i.e. sum the charged component and total energy and correct for double counting.

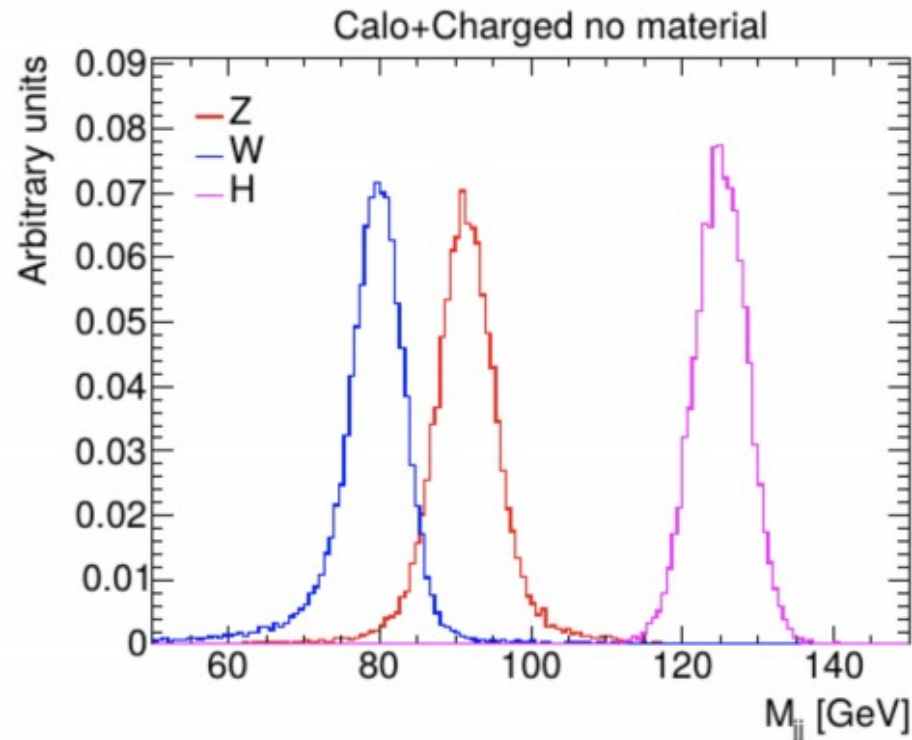


At present the best jet resolution found (for fully hadronic jets, i.e. no muons or neutrinos) is:

$$\frac{\sigma}{E} \simeq \frac{30\%}{\sqrt{E \text{ (GeV)}}} + 0.5\%$$

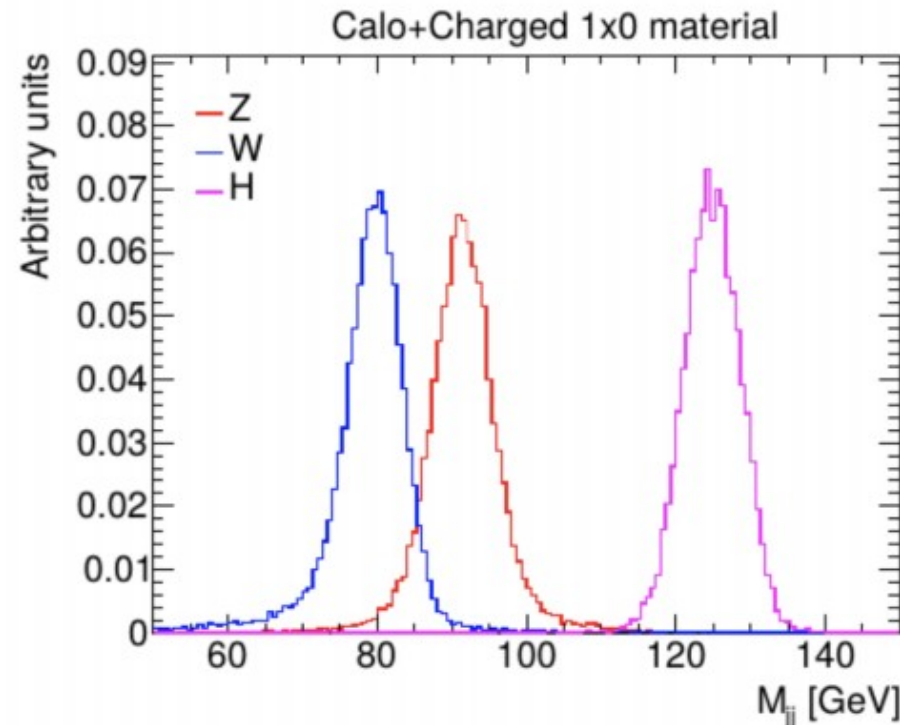
- $e^+e^- \rightarrow HZ \rightarrow \tilde{\chi}^0 \tilde{\chi}^0 jj$ → Decays to u,d,s,c, c semileptonic decays excluded
- $e^+e^- \rightarrow WW \rightarrow \nu_\mu \mu jj$ → Contribution of tagged muon from Monte Carlo truth subtracted from the calorimeter signal, c semileptonic decays excluded
- $e^+e^- \rightarrow HZ \rightarrow bb\nu\nu$ → b semi-leptonic decays excluded

No budget material. →

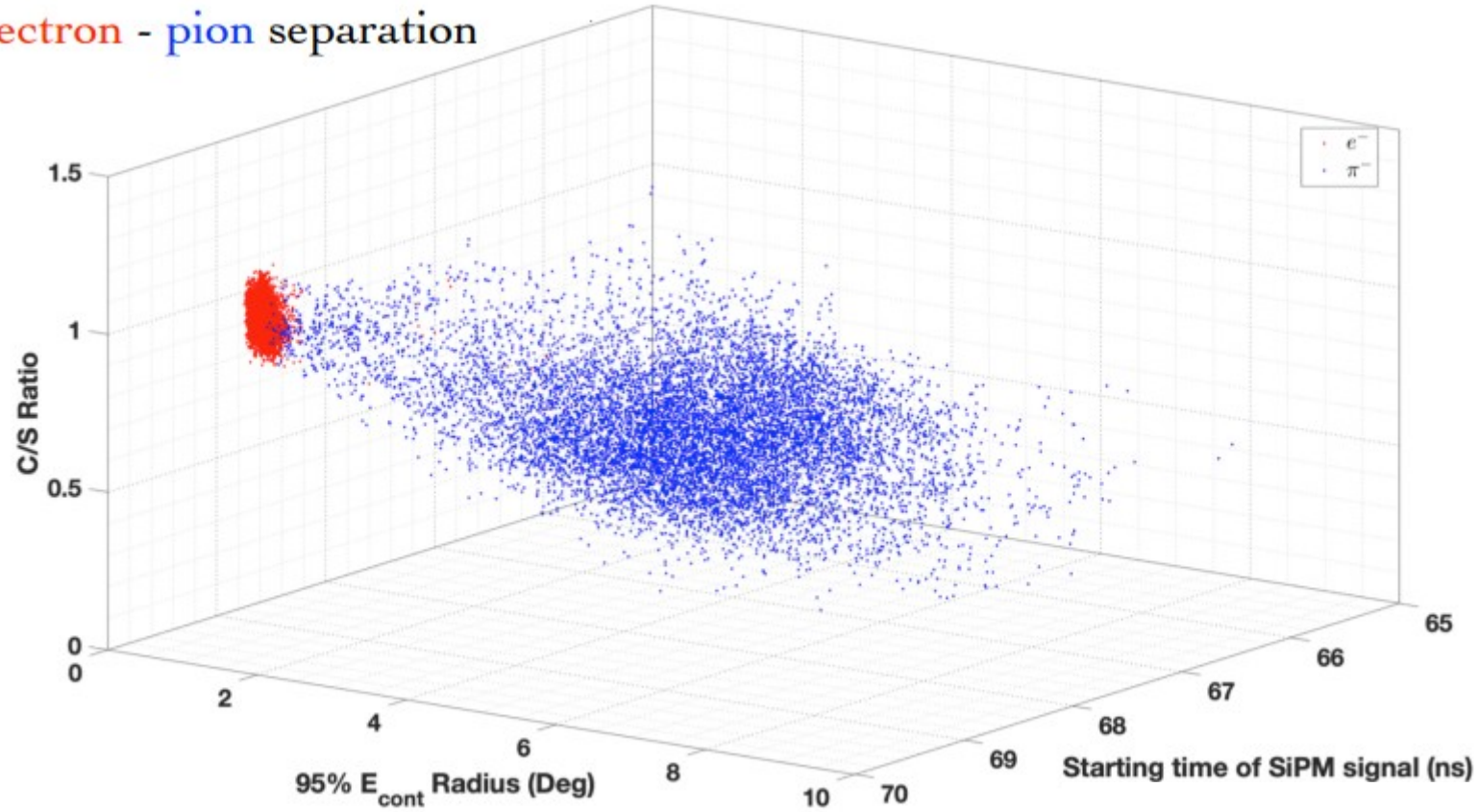


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- $e^+e^- \rightarrow HZ \rightarrow bb\nu\nu$ → b semi-leptonic decays excluded

1 X_0 budget material →
 mimicking the
 solenoid upstream of
 the calorimeter.



Electron - pion separation



	e^- ID (%)	π^- mis-ID (%)
IDEA (Pb) - 20 GeV:	97.3	0.6
IDEA (Cu) - 20 GeV:	97.2	1.3
IDEA (Pb) - 60 GeV:	97.5	0.2
IDEA (Cu) - 60 GeV:	97.1	1.0

- ❖ ML- based applications for Jet identification. See Tao Liu's talk at the 4th FCC - [Learning physics at future \$e^-e^+\$ colliders with machine](#)
- ❖ ML- based applications for Fastsim with GAN.
- ❖ Development of IDEA Delphes3 fast simulation. See Lorenzo Pezzotti's at the 4th FCC - [GEANT4 performance and analysis](#)
- ❖ From 2 jets to 4 jets event reconstruction.
- ❖ Development of a reliable digitization tool for the SiPM transfer function simulation (potentially useful for every FCC(ee or hh) detector).
- ❖ Development of deep learning algorithms for particle identification and tau-lepton identification. See Stefano Giagu's talk at the 4th FCC - [Tau-identification in the Dual readout calorimeter](#)
- ❖ Migration to new HEP-SW tools. See Sang Hyun Ko's talk at the 4th FCC - [FCCSW integration](#)

From EM- to hadronic-size DR prototype

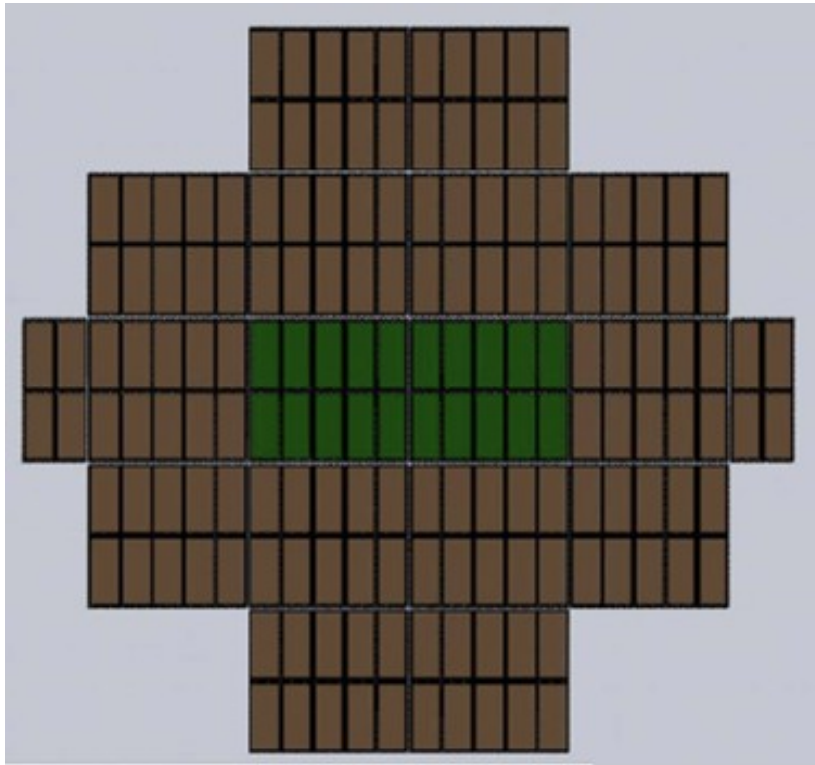
(10 x 10 x 100 cm³)



0 cm³)

- New scalable design
- New readout scheme

- Alternative and scalable solution for the DR mechanical structure
- Alternative approach for the readout scheme
- Calibration of the DR calorimeter

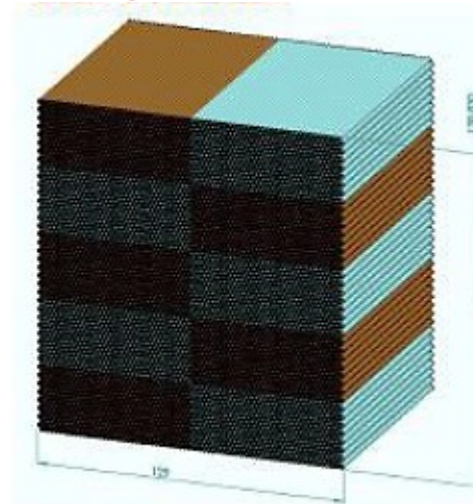


* One possible design

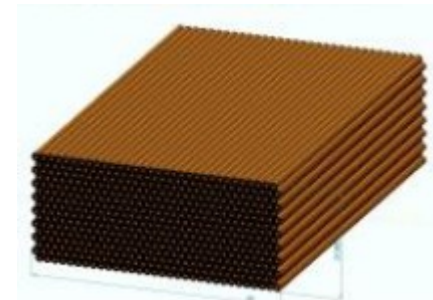
Hadronic tower prototype (65 x 65 x 200 cm³)

- ❖ 17 modules in total
- ❖ 2 central modules read out with SiPMs
- ❖ 15 modules read out with PMTs

Single module constructed from 10 mini-modules
~ 13 x 30 x 200 cm³

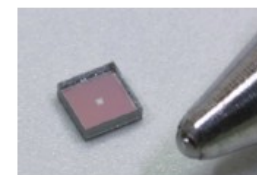
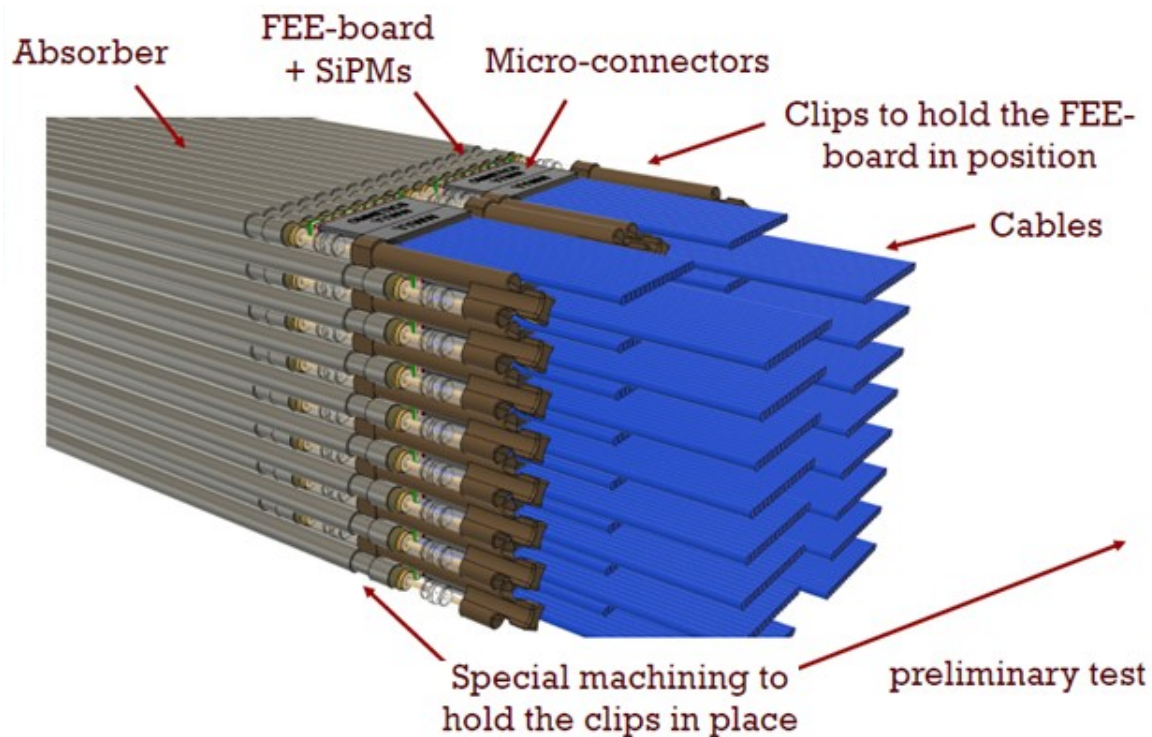


Mini-module constructed from
32 x 16 capillaries

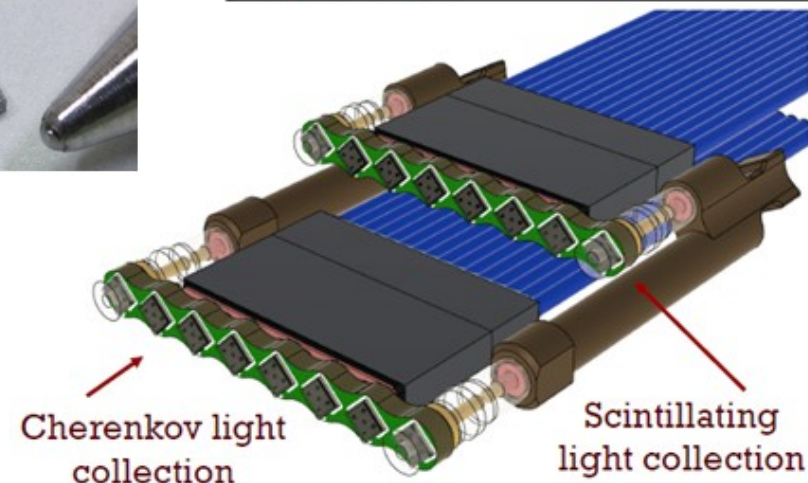


Option based on capillaries

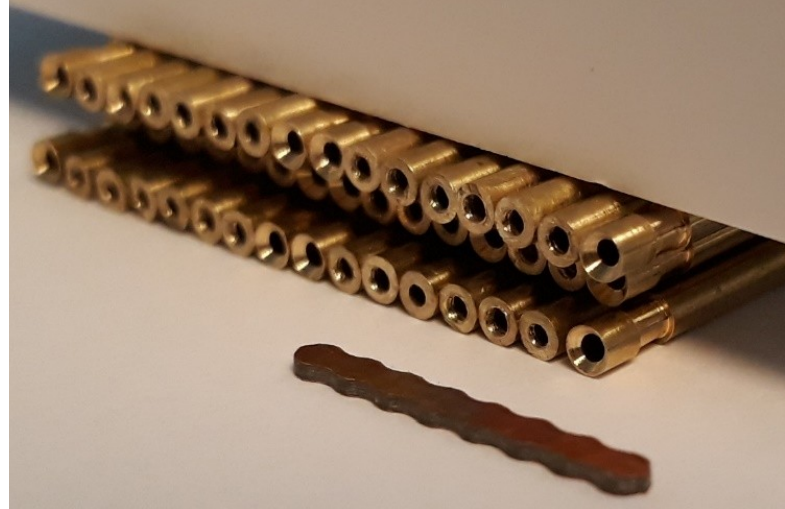
For the new design we are investigating scalable options which could allow to build large and projective modules.



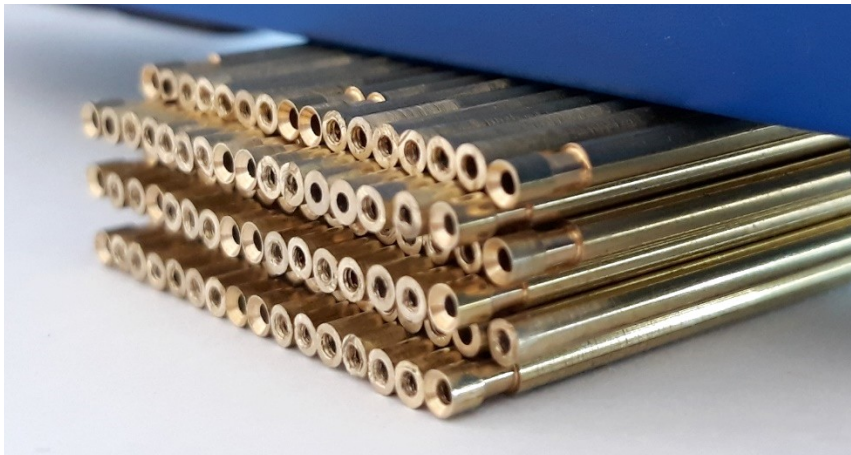
Pair of FEE-boards joint together with the clips



The SiPMs will be directly connected to the fibers and fixed to the absorber. This option will allow to group signals from 8 SiPMs to reduce the number of channels to be read out.

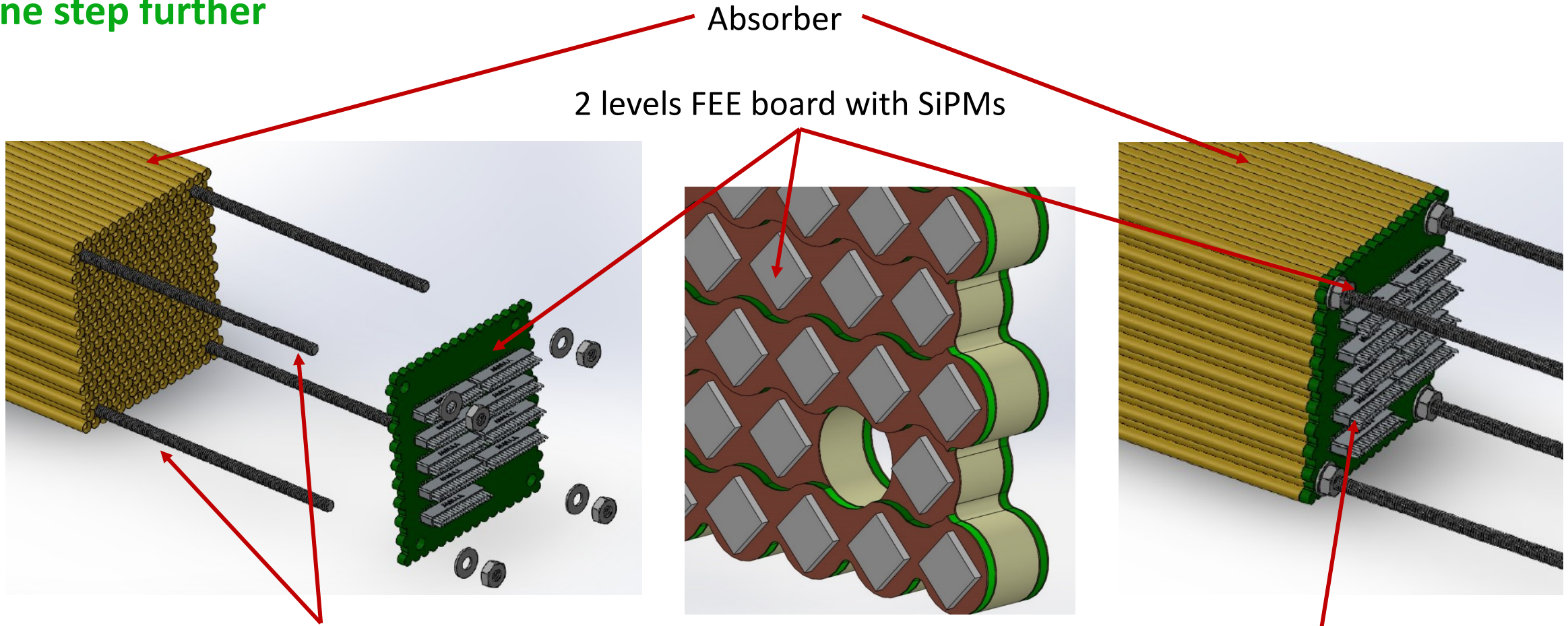


Mockup with PCB and capillaries



R&D Activities for Dual-Readout Calorimeter (2021-2025)

One step further



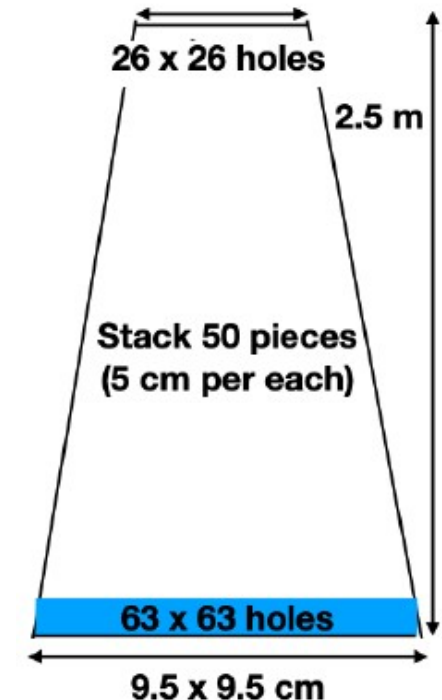
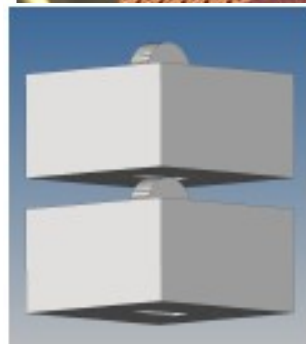
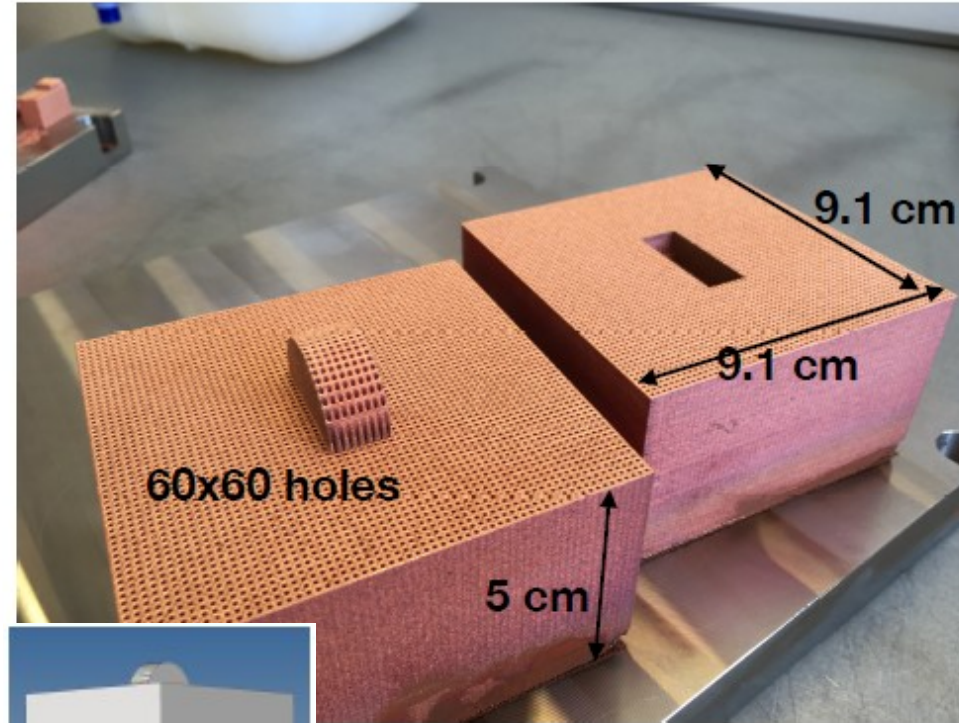
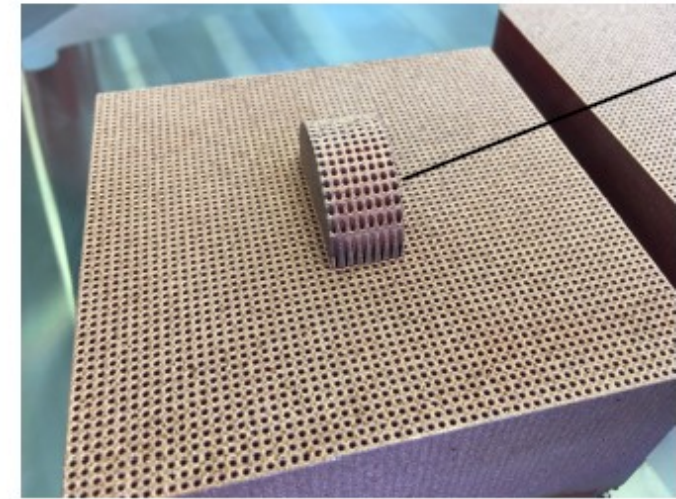
Rods for FEE board mounting and joining together adjacent towers

Micro-connectors

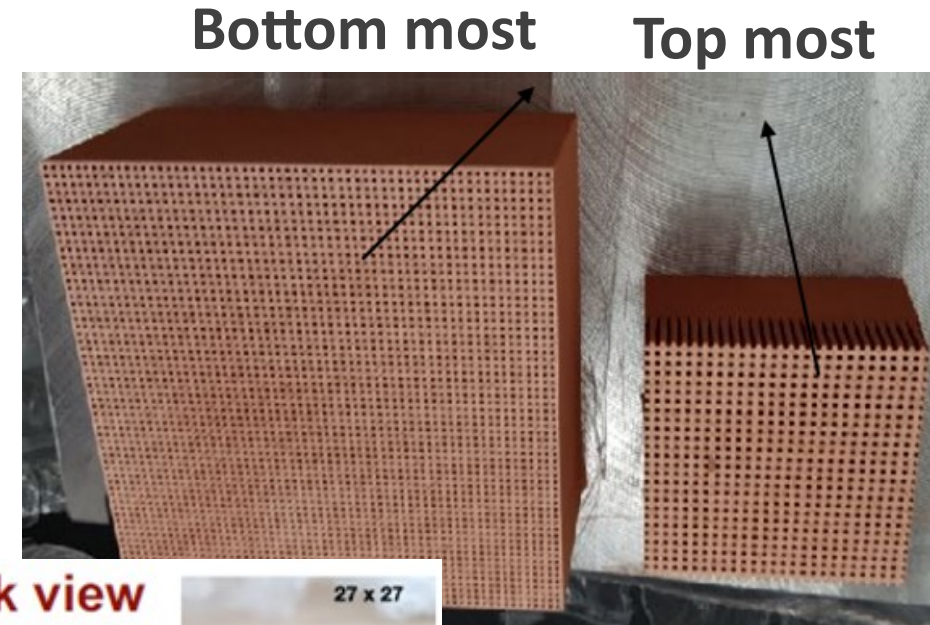
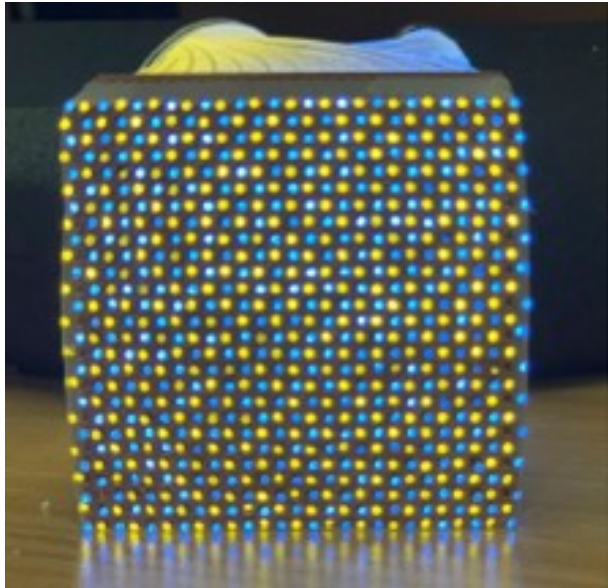
Alternative solution for the DR mechanical structure

3D printing techniques are under study

- ❖ Cu density: from 95 to 99.5%
- ❖ 1.3 mm diameter for a hole for fibers
- ❖ 0.7 mm pitch between two holes
- ❖ 60 x 60 holes with precise alignment in 9.2 x 9.2 cm (height 5 cm)



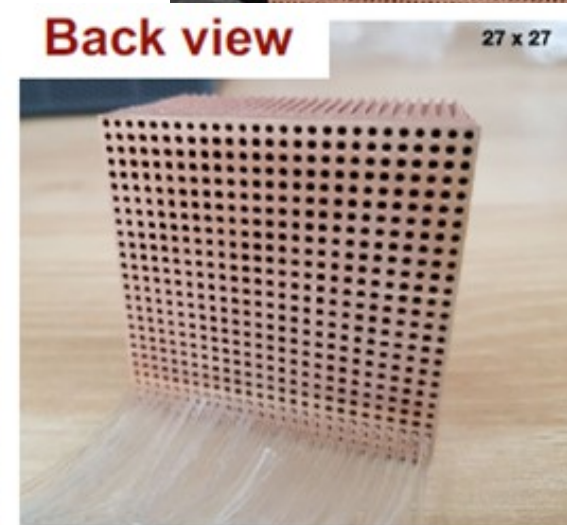
Alternatives based on 3D printing techniques are under study



Front view



Back view



Alternative solution for the DR mechanical structure

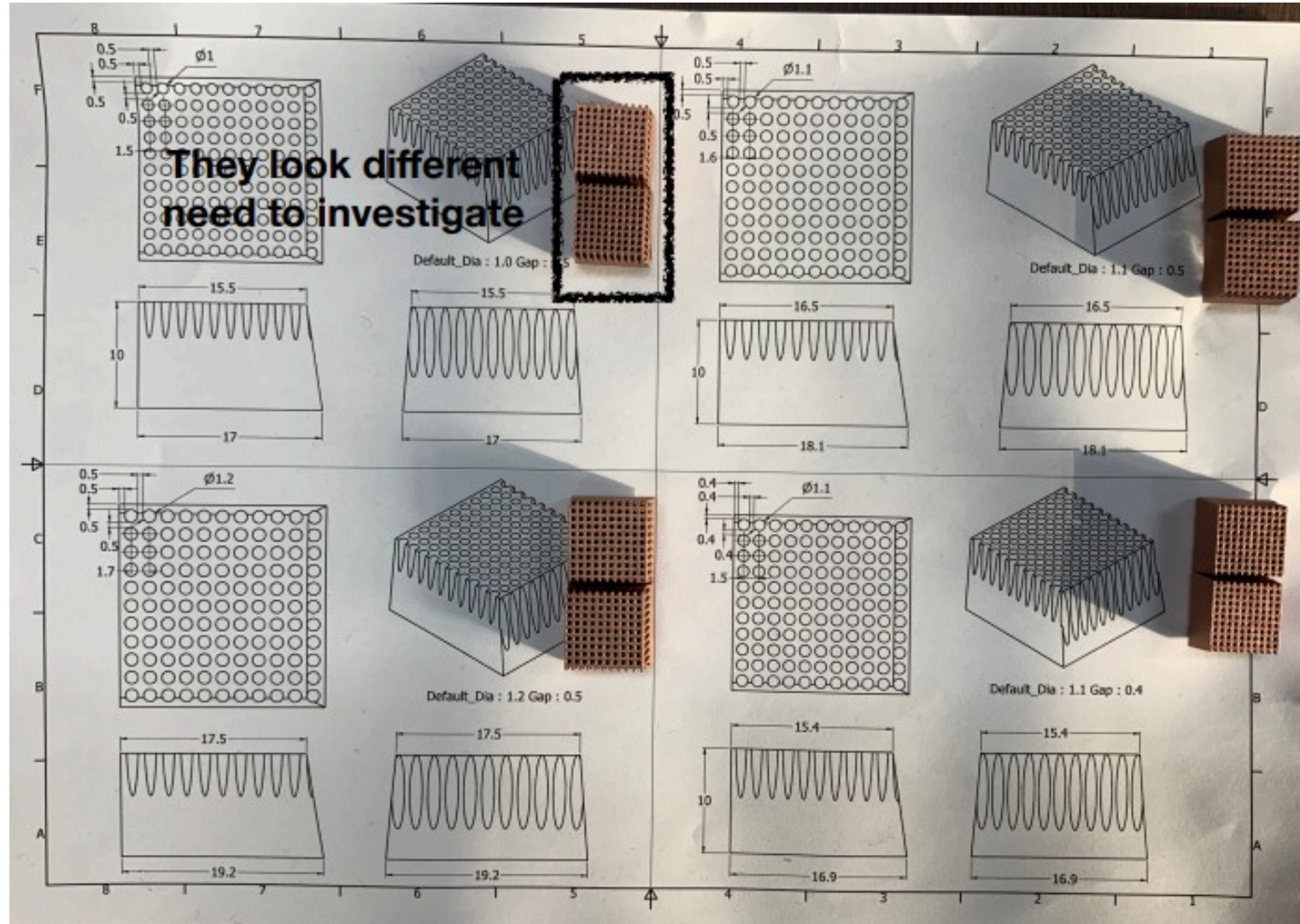
- Ordered to Farsoon (China)
 - 10 different design of samples
 - 10 x 10 holes (front) and 11 x 11 holes (rear) with 1 cm height
- Quite impressive results with more accurate outcome
- Measured density: ~93%



	Samples	1	2	3	4	5	6	7	8	9	10
Diameter (mm)	Designed	1.0	1.1	1.2	1.1	1.0	1.3	1.1	1.2	1.2	1.1
	Outcome	0.9-0.95	0.9-0.95	1.0-1.05	0.8-0.85	0.8-0.85	1.1-1.15	0.9-0.95	1.0-1.05	1.0-1.05	0.9-0.95
Wall thickness (mm)	Designed	0.5	0.5	0.5	0.4	0.3	0.7	0.5	0.3	0.5	0.4
	Outcome	0.52	0.6	0.62	0.5	0.45	0.81	0.6	0.4	0.65	0.52

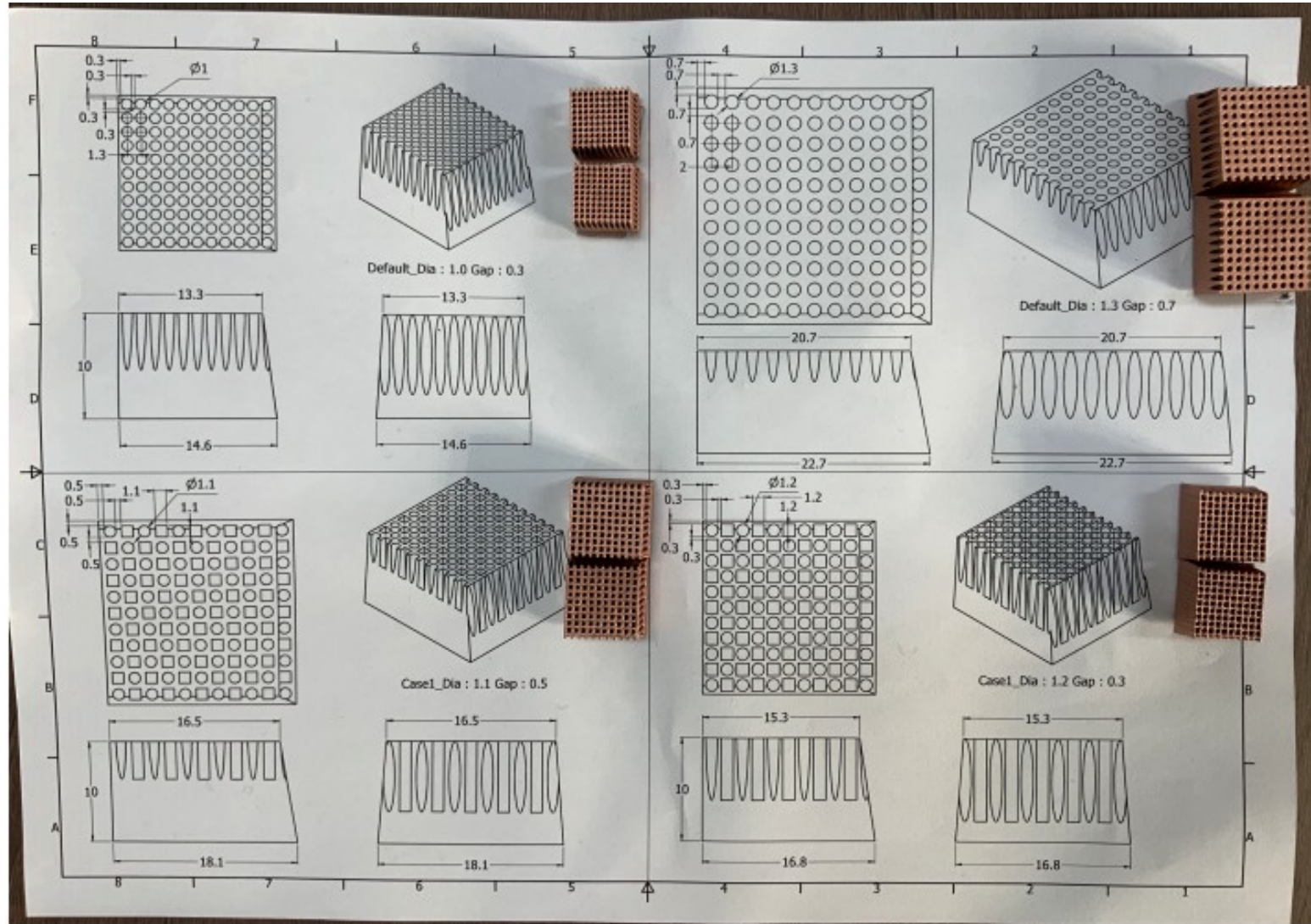
Alternative solution for the DR mechanical structure

Sample 1 - 4



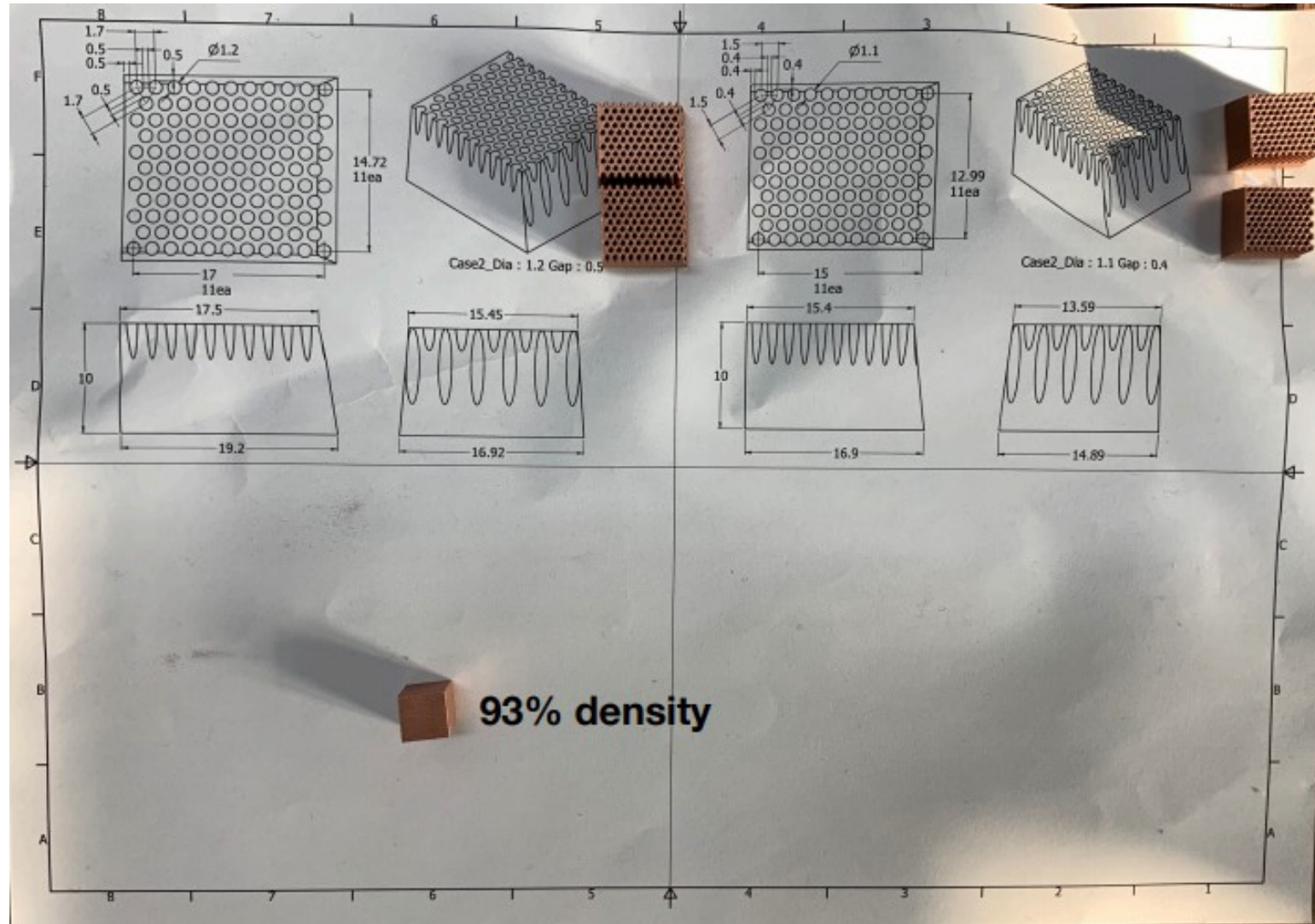
Alternative solution for the DR mechanical structure

Sample 5 - 8



Alternative solution for the DR mechanical structure

Sample 9 - 10



Segmented Crystal EM option

- **SCEPCAL**: a Segmented Crystal Electromagnetic Precision Calorimeter
- **Transverse and longitudinal segmentations** optimized for particle identification and particle flow algorithms
- Exploiting **SiPM readout** for contained cost and power budget

- **Timing layers** — $\sigma_t \sim 20 \text{ ps}$

- LYSO:Ce crystals ($\sim 1X_0$)
- $3 \times 3 \times 60 \text{ mm}^3$ active cell
- $3 \times 3 \text{ mm}^2$ SiPMs (15-20 μm)

- **ECAL layers** — $\sigma_E^{\text{EM}}/E \sim 3\%/\sqrt{E}$

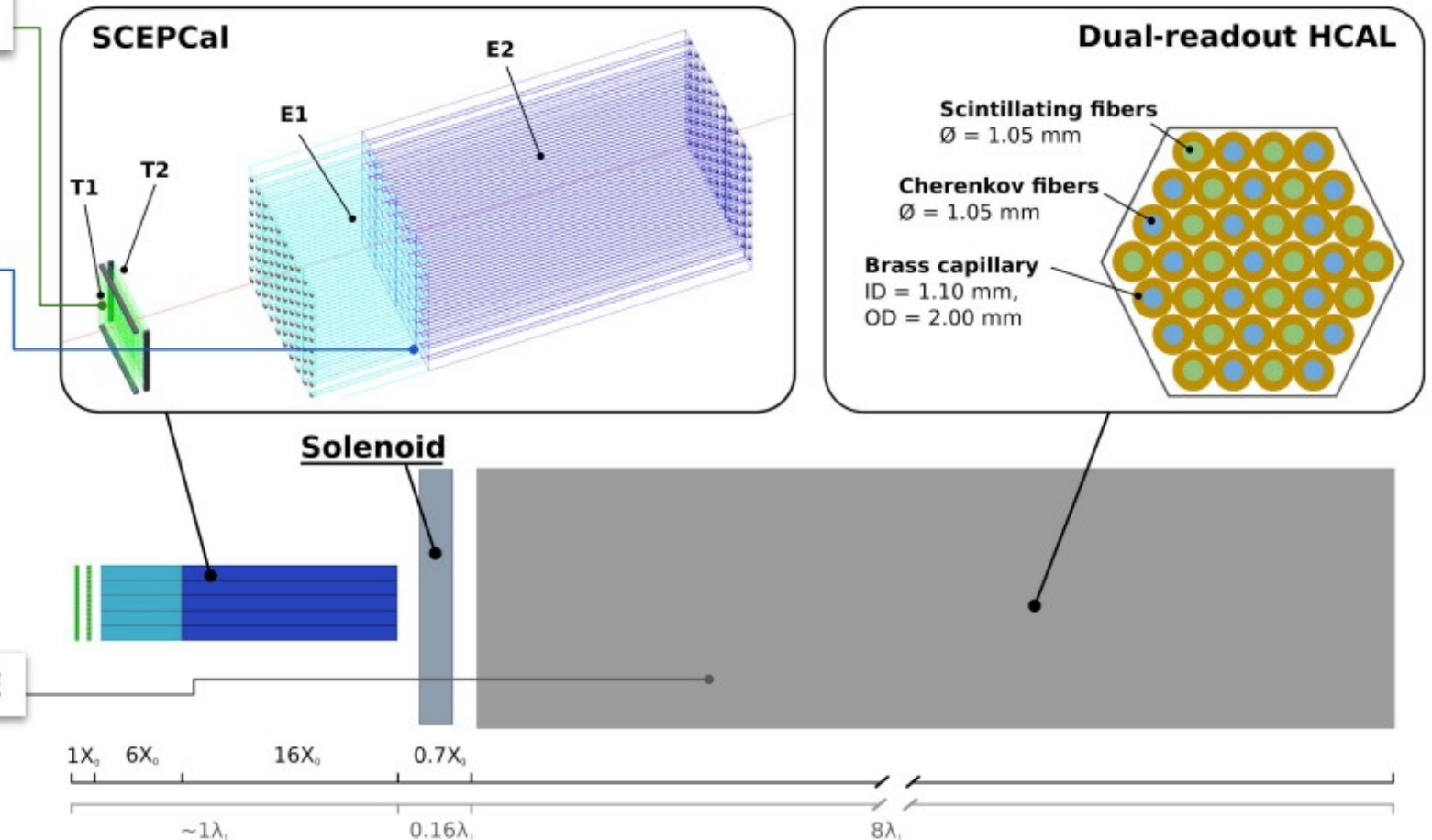
- PWO crystals
- **Front segment** ($\sim 6X_0$)
- **Rear segment** ($\sim 16X_0$)
- $10 \times 10 \times 200 \text{ mm}^3$ crystal
- $5 \times 5 \text{ mm}^2$ SiPMs (10-15 μm)

- **Ultra-thin IDEA solenoid**

- $\sim 0.7X_0$

- **HCAL layer** — $\sigma_E^{\text{HAD}}/E \sim 27\%/\sqrt{E}$

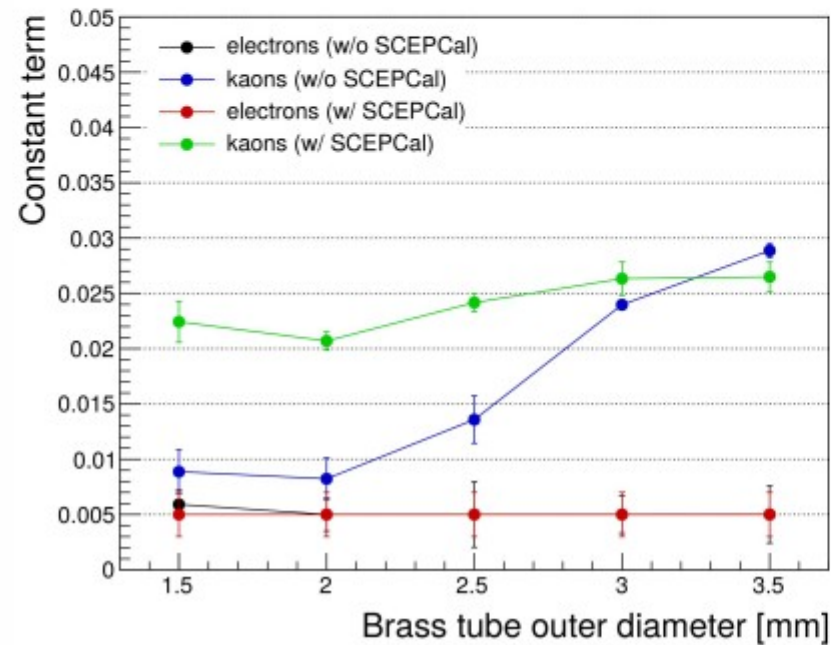
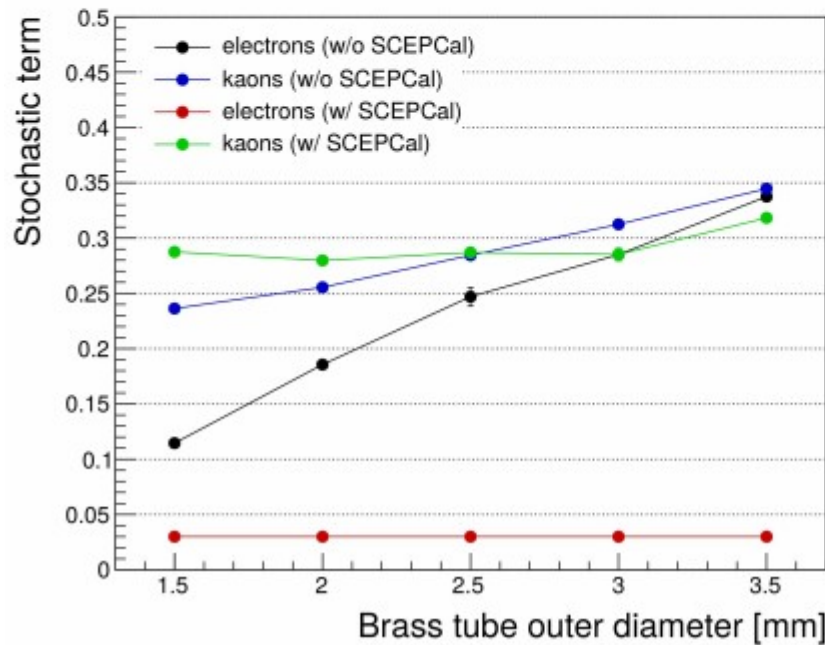
- Scintillating and quartz fibers inserted in brass capillaries
- (similar to prototypes in A.Karadzhinova-Ferrer [slides](#))



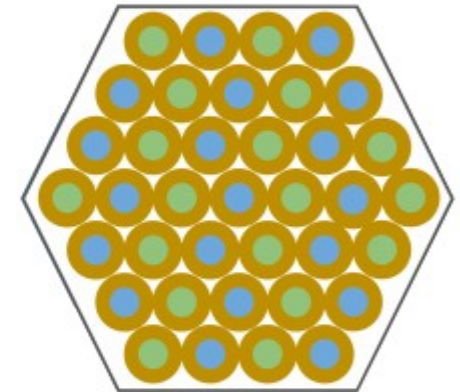
Segmented Crystal EM option

Cost/performance optimization of HCAL segment

- Brass tube outer diameter (OD) can be increased to 3/3.5 mm with marginal impact on the hadron resolution
- Relative channel reduction and cost decrease approximately with $\sim 1/OD^2$



Brass capillaries
 "Nominal" dimension
 OD=2 mm, ID=1.1 mm



Active fiber diameter unchanged
 Brass tube outer diameter varied



- ❖ The preparation of the proof of concept test beam at DESY in 2021
- ❖ The design of a scalable tower-like module is progressing well: different options have been identified and discussed
- ❖ The mid-term goal is to build a demonstrator with hadronic containment, partially equipped with SiPMs, to evaluate the hadronic performance
- ❖ Calibration of the DR calorimeter

We host a bi-weekly meeting on dual-readout calorimetry related topics, subscribe to the CERN e-group idea-dualreadout@cern.ch



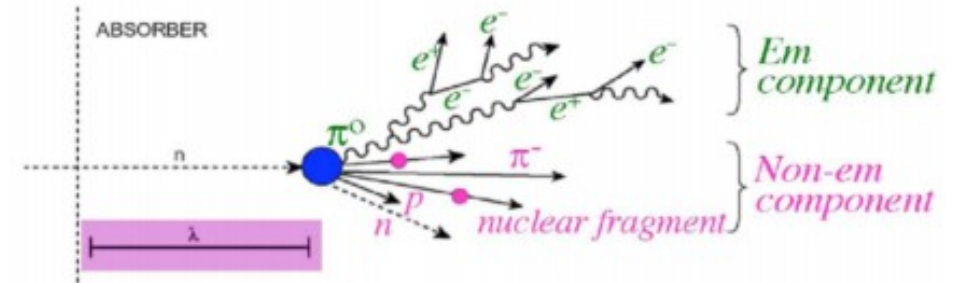
Thank you for your attention!



Backup slides

The hadronic showers are made of two components:

- Electromagnetic component:
 - from neutral meson (π^0 , η) decays
- Non electromagnetic component:
 - charge hadrons π^\pm , K^\pm (20%)
 - nuclear fragments, p (25%)
 - n , soft γ 's (15%)
 - break-up of nuclei (invisible energy) (40%)



The main fluctuations in the event-to-event calorimeter response are due to:

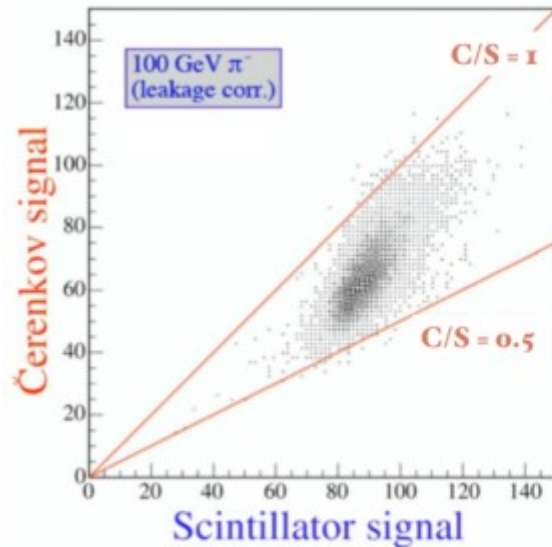
- Large non-gaussian fluctuations in energy sharing em/non-em
- Large, non-gaussian fluctuations in “invisible” energy losses
- Increase of em component with energy

The calorimetric performance at collider experiments has always been spoiled by the problem of non-compensation, arising from the dual nature of hadronic showers

The concept is to measure the f_{em} component event by event. This eliminates the fem fluctuation effect on calorimeter performance

The measurement is performed using two different sampling processes:

- Cherenkov light, produced by the relativistic particles, dominating in the e.m. shower component
- Scintillation light produced by the total deposited energy



$$C = E \left[f_{em} + \frac{1}{(e/h)_C} (1 - f_{em}) \right]$$

$$S = E \left[f_{em} + \frac{1}{(e/h)_S} (1 - f_{em}) \right]$$

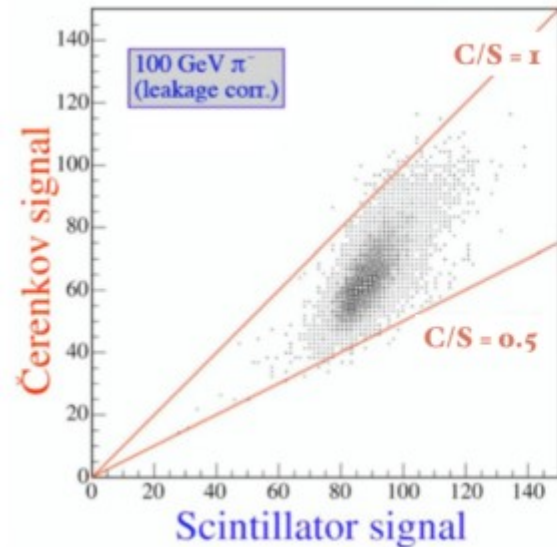
e.g. if: $(e/h) = 1.3(S)$ vs $4.7(C)$

$$\frac{C}{S} = \frac{f_{em} + 0.21(1 - f_{em})}{f_{em} + 0.77(1 - f_{em})}$$

The concept is to measure the f_{em} component event by event. This eliminates the fem fluctuation effect on calorimeter performance

The measurement is performed using two different sampling processes:

- Cherenkov light, produced by the relativistic particles, dominating in the e.m. shower component
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$$C = E \left[f_{em} + \frac{1}{(e/h)_c} (1 - f_{em}) \right]$$

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e.g. if: $(e/h) = 1.3(S)$ vs $4.7(C)$

$$\frac{C}{S} = \frac{f_{em} + 0.21(1 - f_{em})}{f_{em} + 0.77(1 - f_{em})}$$

$$E = \frac{S - \chi C}{1 - \chi} \quad \text{Universally valid!}$$

$$\text{with: } \chi = \frac{1 - (h/e)_s}{1 - (h/e)_c}$$

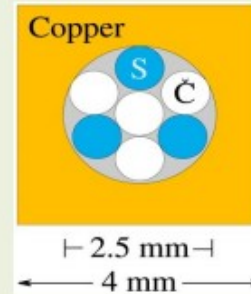
χ is independent of both:

- ◆ Energy
- ◆ Type of hadron

Nearly 20 years of R&D qualified the dual-readout calorimetric technique

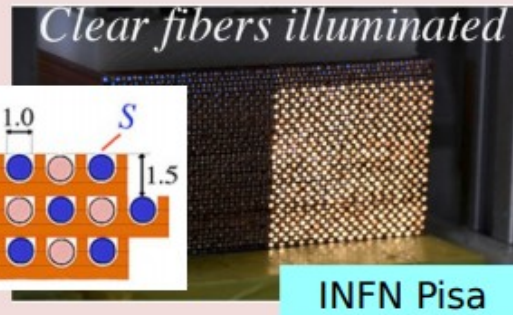
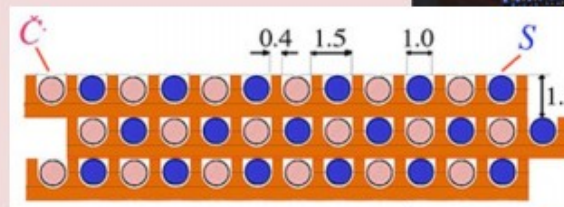
2003
DREAM

Cu: 19 towers, 2 PMT each
2m long, 16.2 cm wide
Sampling fraction: 2%



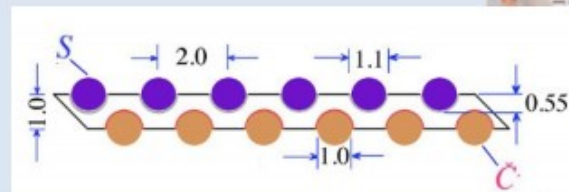
2012
RD52

Cu, 2 modules
Each module: $9.2 \times 9.2 \times 250 \text{ cm}^3$
Fibers: 1024 S + 1024 C, 8 PMT
Sampling fraction: $\sim 4.6\%$
Depth: $\sim 10 \lambda_{\text{int}}$



2012
RD52

Pb, 9 modules
Each module: $9.2 \times 9.2 \times 250 \text{ cm}^3$
Fibers: 1024 S + 1024 C, 8 PMT
Sampling fraction: $\sim 5.3\%$
Depth: $\sim 10 \lambda_{\text{int}}$

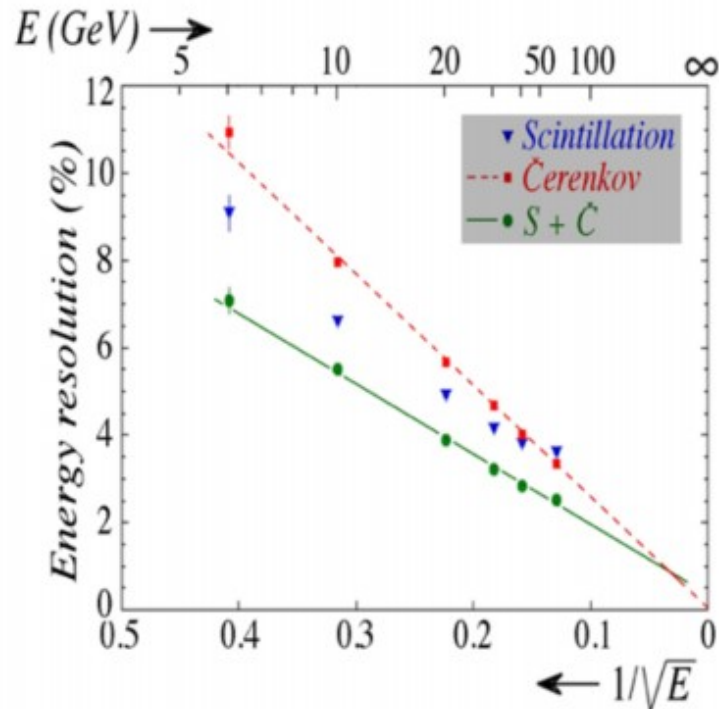


* Dual-Readout Calorimetry
DOI: [10.1103/RevModPhys.90.025002](https://doi.org/10.1103/RevModPhys.90.025002)

- Electromagnetic resolution:

$$\frac{\sigma_{EM}}{E} = \frac{11\%}{\sqrt{E}} \oplus 1\%$$

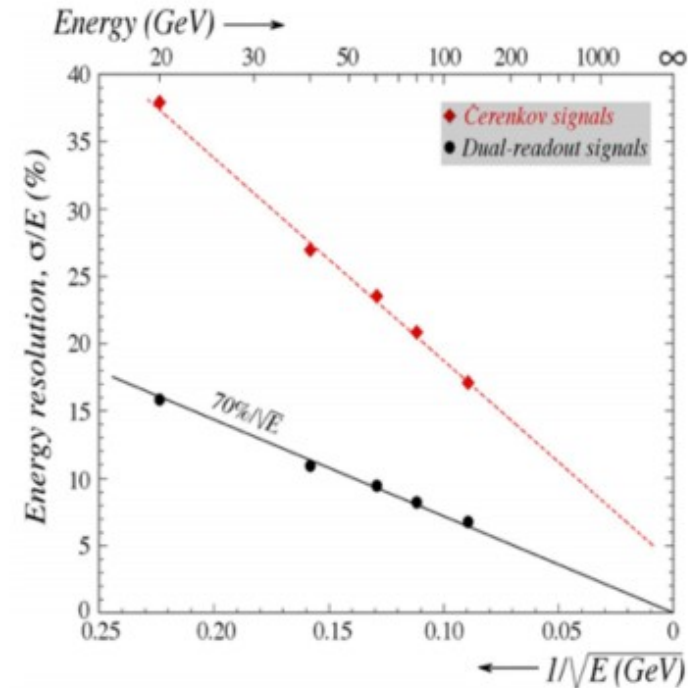
Copper module
NIM A735, 130-144 (2014)



- Hadronic resolution:

$$\frac{\sigma_{HAD}}{E} = \frac{70\%}{\sqrt{E}} \text{ Lateral Leakage}$$

Lead module
NIM A537, 537-561 (2014)

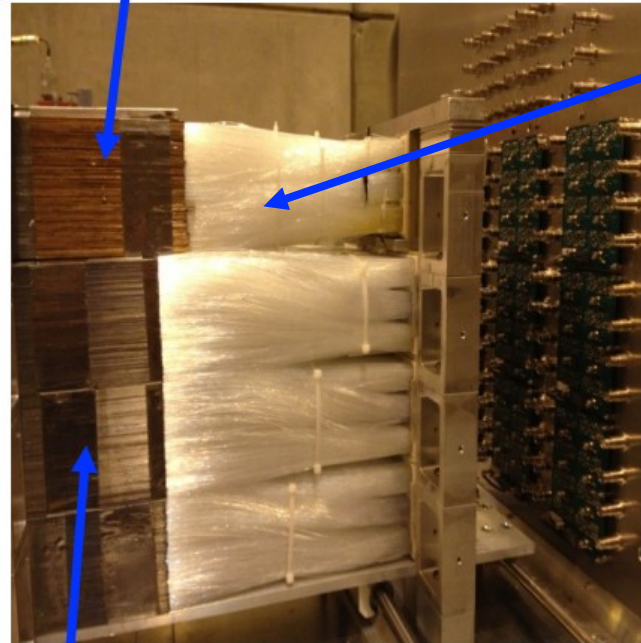


The history of Dual-Readout Fiber Calorimeter

The generic R&D phase has demonstrated that the dual-readout technique fulfil the requirements for future high energy lepton colliders (i.e. CEPC, FCC-ee, ILC) where resolutions of the order of (EM) and (Had) are required



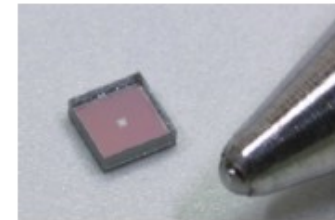
2 Cu modules



Bundle of fibers (≈ 30 cm long) to bring the light towards the PMT

Pb 3*3 matrix

What about Single-fibre readout with SiPM?

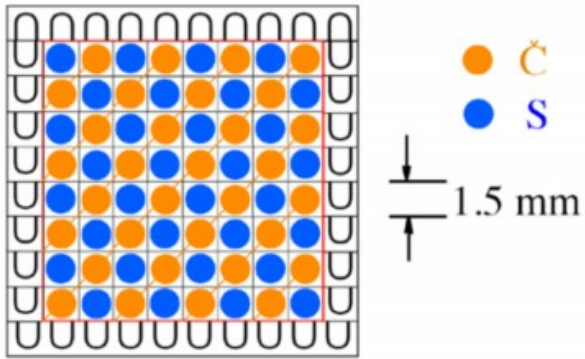


SiPM Pros : - compact readout (no fibres sticking out)

- longitudinal segmentation possible
- operation in magnetic field
- larger light yield (main limitation to Čerenkov signal)
- high readout granularity → particle flow “friendly”
- photon counting (calibration)

SiPM Cons : - signal saturation (digital light detector)

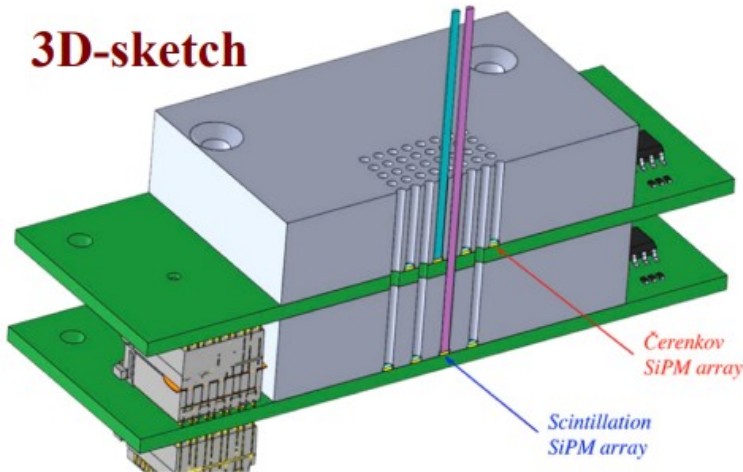
- cross talk between Čerenkov and scintillation signals
- dynamic range
- instrumental effects (temperature gain variation, dark count rate, etc.)



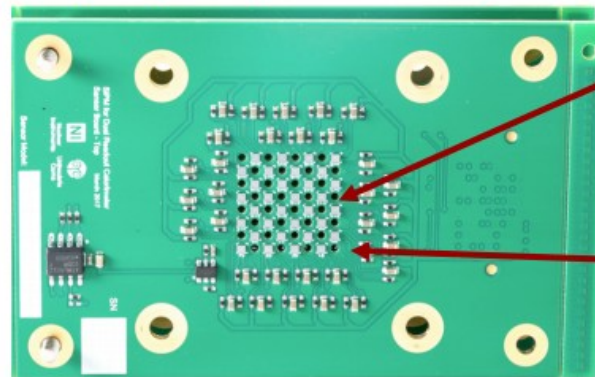
The module (112 cm long, X0 = 29 mm) is built from stacked brass layers, housing 1mm diameter clear & scintillating fibres with a pitch of 1.5 mm (RM = 31 mm)

•DOI: [10.1016/j.nima.2018.10.169](https://doi.org/10.1016/j.nima.2018.10.169)

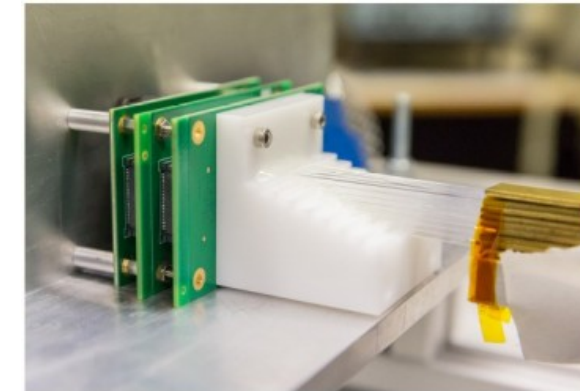
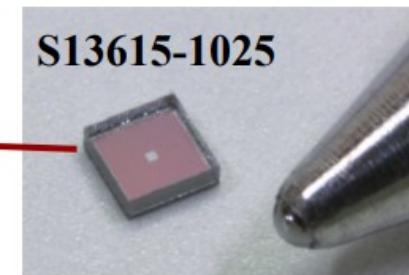
3D-sketch



Top layer (Front view)



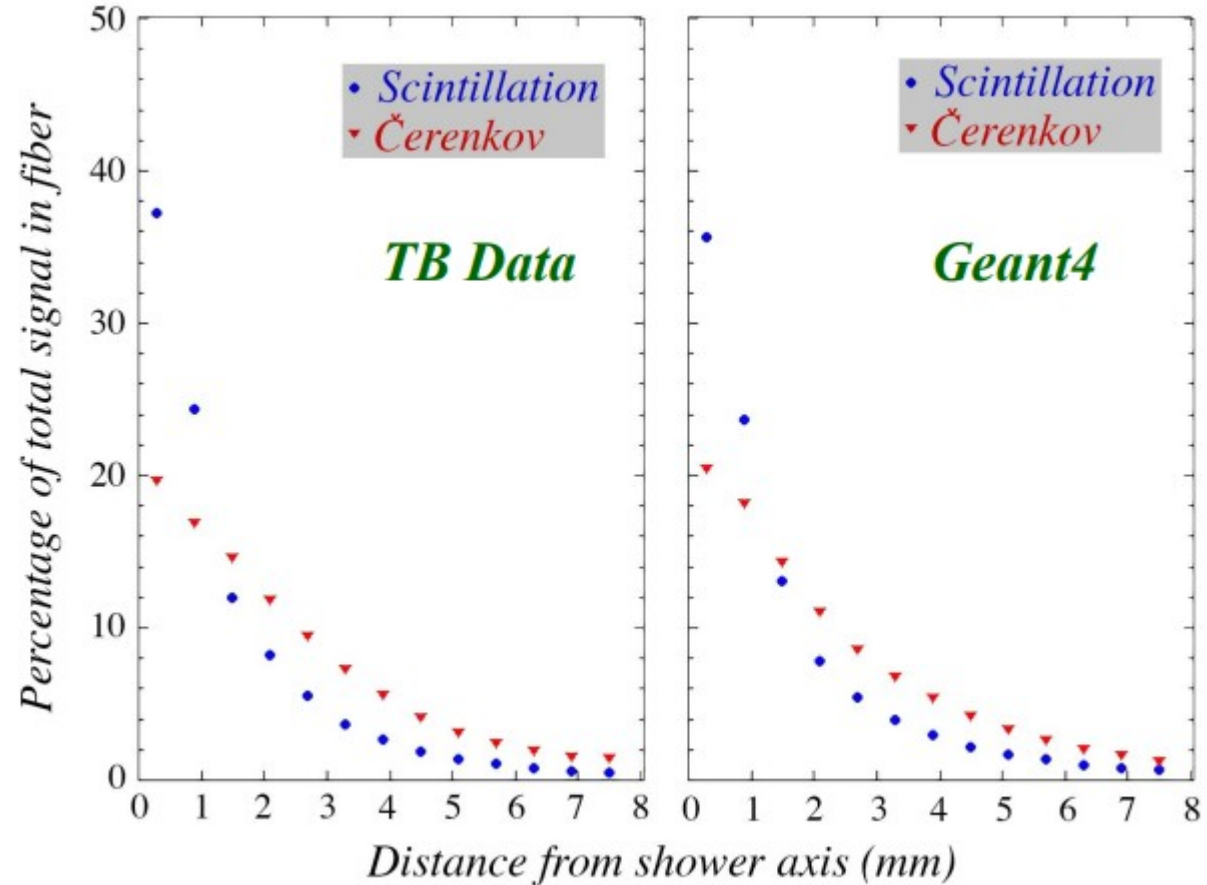
Through - holes



The light propagated in each fiber is sensed by individual SiPMs

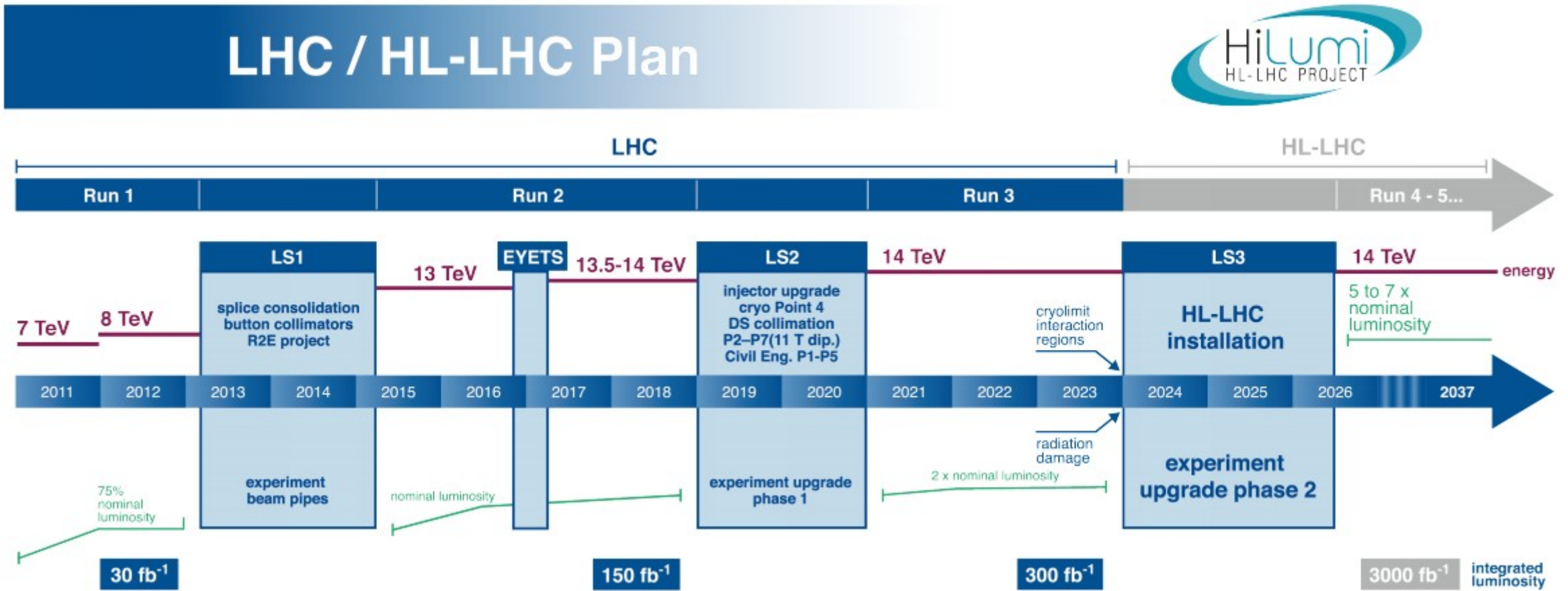
The SiPMs collecting Cerenkov / Scintillating light are placed on separate boards to avoid that Cherenkov light is contaminated by scintillating light. The latter is expected to be ≈ 50 time more intense

10 / 40 GeV e^-
 $\theta, \Phi = 0^\circ$



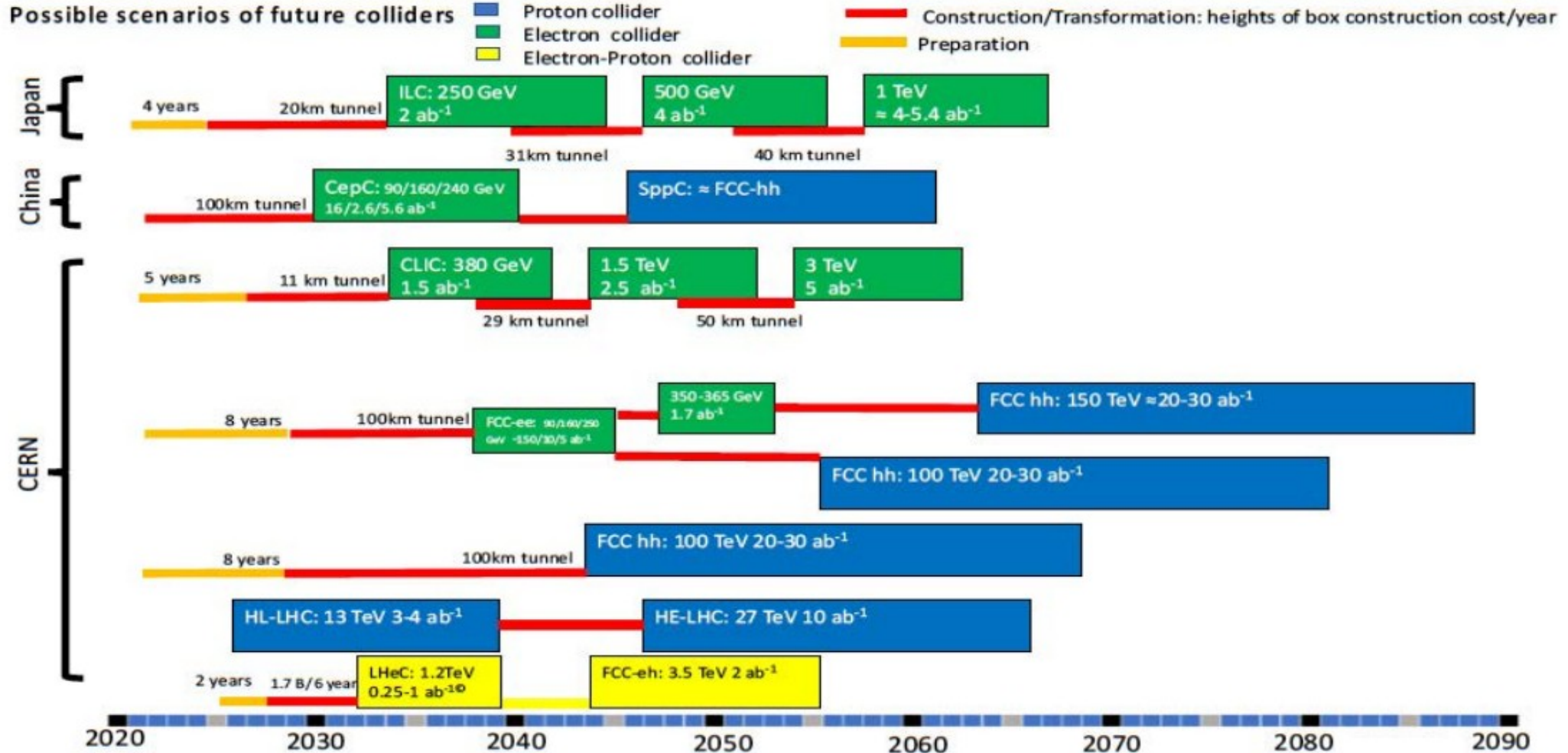
em shower are very narrow: ~10% (~50%) within ~1 (~10) mm from shower axis

→ fibre readout can easily provide (powerful) input to PFA



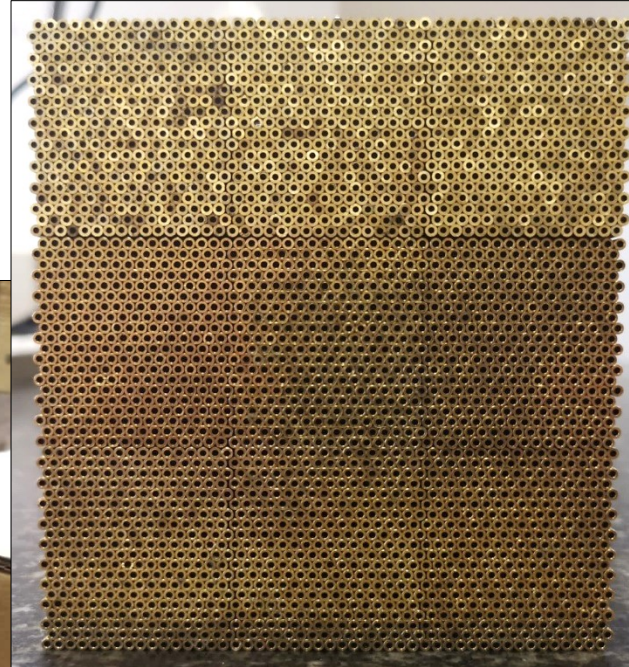
* [The High-Luminosity LHC \(HL-LHC\) Project](#)

Schedule Implementation



The Bucatini Calorimeter: EM-size prototype

The Bucatini Calorimeter

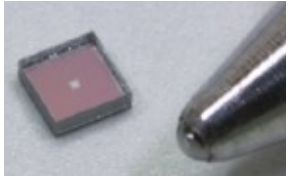


Face of the tower

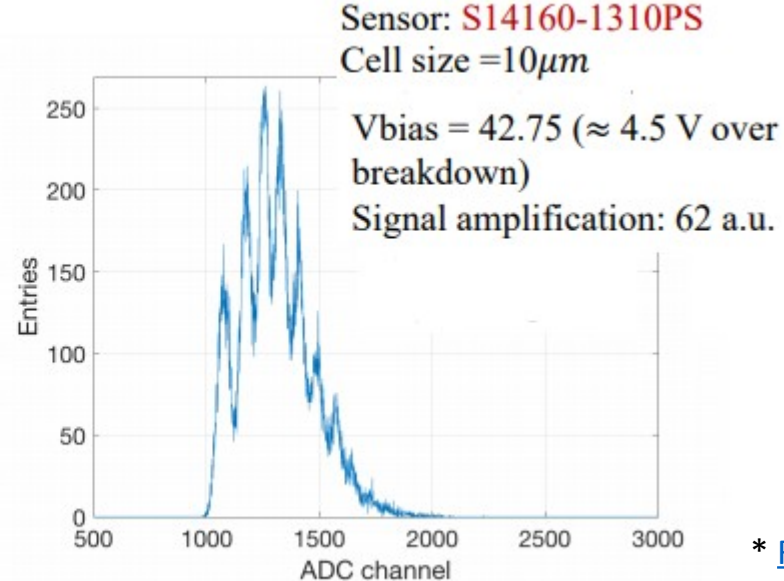
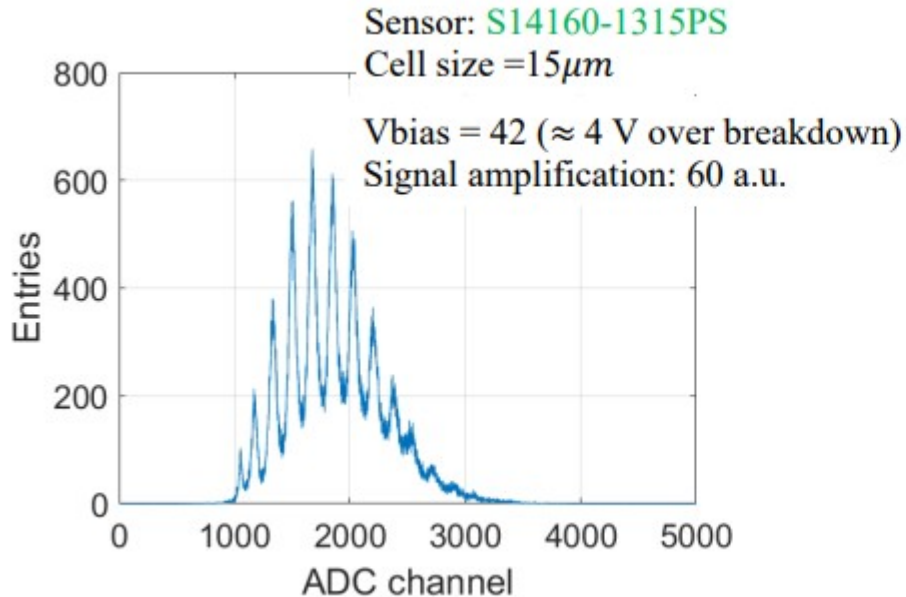


Rear end of the tower

SiPMs considered for the prototypes

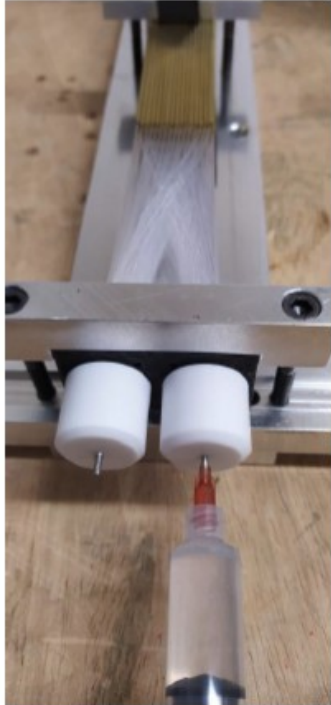


SiPM	Pixel pitch (μm)	Sensitive area (mm^2)	Dyn-range	Package (mm^2)	Eff (%)	DCR (kHz)	Cross talk (%)	After pulse (%)
S13615-1025	25	1x1	≈ 1600	1,13x1,13	25	50	1-3	≈ 1
S14160-1315PS	15	1.3x1.3	≈ 7300	2.6x1.3	32	120 - 360	≈ 1	≈ 1
S14160-1310PS	10	1.3x1.3	≈ 16700	2.6x1.3	18	120 - 360	≈ 1	≈ 1



The quality of the multi-photon, obtained with the same ASIC (Citiroc1A) that will be use at the Feb 2021 test beam.

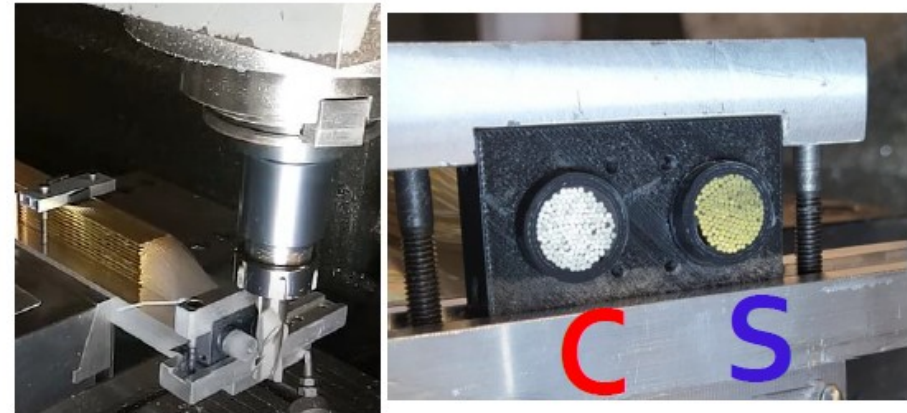
* [R. Santoro talk](#) at CECF Oct 26-28, 2020



Syringe removed

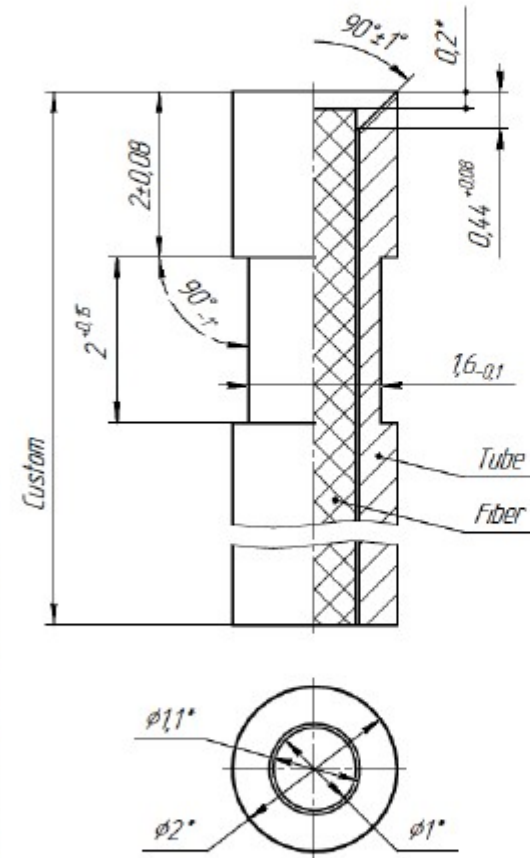
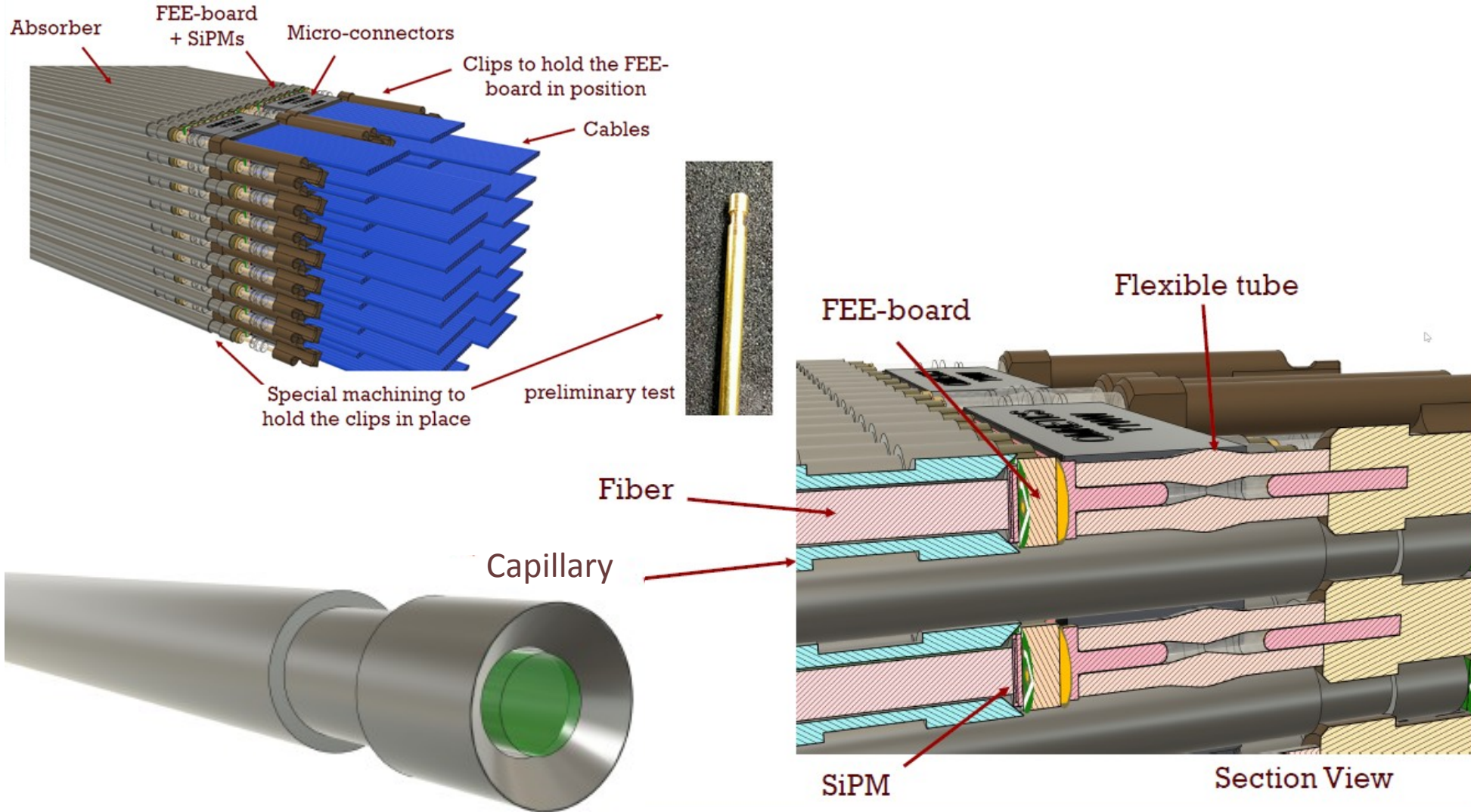


Teflon containers removed

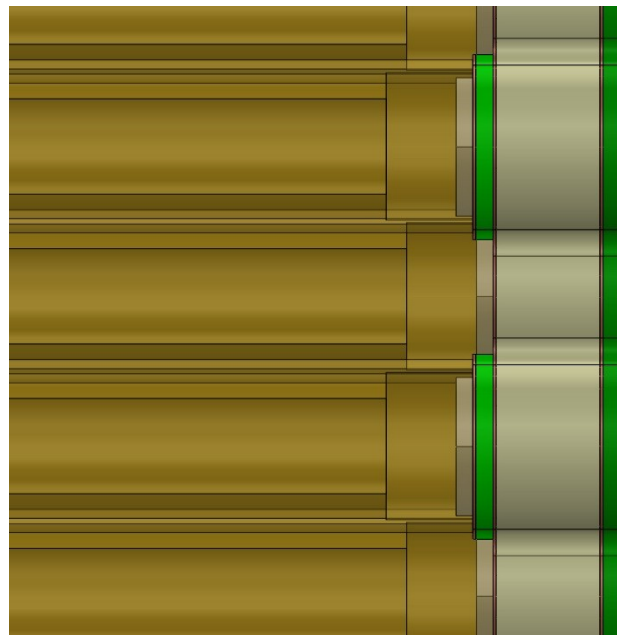
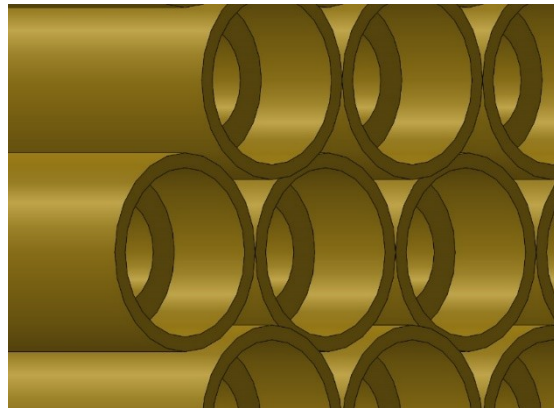
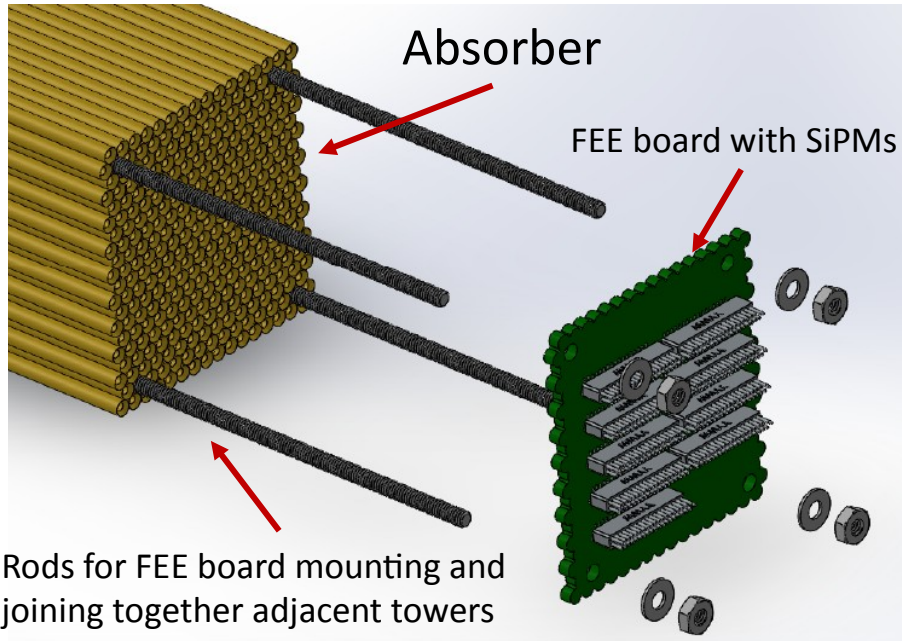


Grouped glued fibers outside 3d printed holder are cut off by milling machine

Idea of readout scheme 2.0 (hadronic-size prototype)

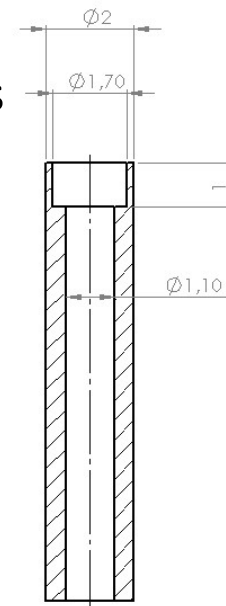
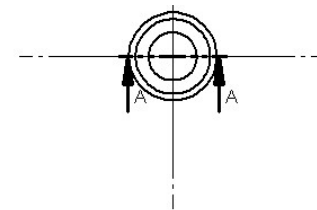


Idea of readout scheme 2.1 (hadronic-size prototype)



Another consideration regarding the inner profile of the capillaries

2 levels FEE board with SiPMs



SECTION A-A
SCALE 10 : 1

